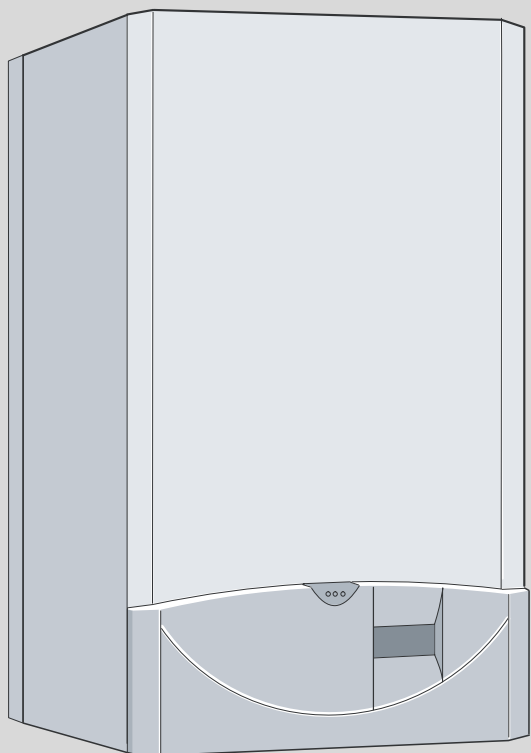


Installation and Servicing Instructions

R 30/35/40 HE plus combi



Wall mounted condensing boiler for central heating and mains fed domestic hot water



6 720 611 400-00.1O

ZWBR 7-30 R 30 HE plus GC-Number: 47 311 79

ZWBR 11-35 R 35 HE plus GC-Number: 47 311 80

ZWBR 11-40 R 40 HE plus GC-Number: 47 311 81



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Safety precautions

If you smell gas

- ▶ Turn off gas service cock at the meter.
- ▶ Open windows and doors.
- ▶ Do not operate any electrical switches.
- ▶ Extinguish any naked flames.
- ▶ Telephone your gas company.

If you smell fumes from the appliance

- ▶ Switch off appliance (see page 23).
- ▶ Open windows and doors.

Fitting and modifications

- ▶ Fitting of the appliance or any controls to the appliance may only be carried out by a competent engineer in accordance with the Gas Safety (Installation and Use) Regulations 1998.
- ▶ Flue systems must not be modified in any ways other than as described in the fitting instructions.
- ▶ This appliance is for use on sealed primary systems only.

Maintenance

- ▶ **The user is recommended:** to have the system regularly serviced in order to ensure that it functions reliably and safely.
- ▶ Use only original spare parts!

Combustible materials

- ▶ Do not store or use any combustible materials (paper, thinners, paints etc.) in the vicinity of the appliance.

Health and safety

- ▶ This appliance contains no asbestos products.
- ▶ There is no potential hazard due to the appliance being electrically unsafe.
- ▶ There are no substances used in the construction that are a potential hazard in relation to the COSHH Regulations (Control of Substances Hazardous to Health Regulations 1988).

Combustion air/Ambient atmosphere

- ▶ The combustion air/ambient atmosphere should be kept free of chemically aggressive substances (e.g. halogenated hydrocarbons which contain chlorine or fluorine compounds). This will prevent corrosion.

Instructions to the customer

- ▶ Explain to the customer how the appliance works and how to operate it.
- ▶ Advise the user that he/she must not make any modifications to the appliance or carry out any repairs on it.
- ▶ These instructions are to be left with the user or at the Gas meter.
- ▶ Important: These instructions apply in the UK only.

Unpacking

IMPORTANT HANDLING INSTRUCTIONS

- ▶ Two people should transfer the packaged appliance from the van to the point of installation
- ▶ Open the top of the carton, remove and place the component tray and both side bars of the wall mounting frame to one side
- ▶ Lie the packaged appliance on its back. (The back has "TRUCK HERE" printed on the carton)
- ▶ One person firmly holds the packaging while the other straddles the boiler and slides it from the packaging
- ▶ Two persons are then required to lift one end and stand the appliance upright with the flue at the top

Additional requirements for roof space installation

- ▶ Two people should use two step ladders and share lifting the unpacked boiler up to the loft hatch
- ▶ Where the boiler enters the loft space, tilt and slide the boiler on its back to the point of installation

Check the contents against the packing list.

Symbols



Safety instructions in this document are identified by a warning-triangle symbol and are printed on a grey background.



Notes containing important information are identified by the symbol shown on the left. They are bordered by horizontal lines above and below the text.

1 Details of the appliance

1.1 EC Declaration of Conformity

This appliance is in accordance with the applicable requirements of the Gas Appliance Directive, Boiler Efficiency Directive, Electromagnetic Compatibility Directive and the Low Voltage Directive.

PIN	CE-0085 BL0507
Category UK	II _{2H} 3P
Appliance Type	C ₁₃ , C ₃₃

Table 1

1.2 Standard package

- Gas condensing combination boiler for central heating and domestic hot water
- Control panel cover
- Wall mounting frame
- Fixings (screws etc.)
- Set of documentation for appliance
- Pre-plumbing manifold
- Condensate drain pipe
- Filling loop.

1.3 Description of appliance

- Wall-mounted appliance.
- Natural gas models are low-emission appliances
- Multi function display
- Bosch Heatronic control system with integrated text display for service functions and faults
- 3-channel - digital timer for one heating circuit
- Variable pump
- Automatic ignition
- Modulating control
- Full safety systems incorporating Bosch Heatronic with flame ionisation monitoring, solenoid valves and temperature sensors
- Concentric flue/air duct with testing point for CO₂/CO
- Regulated speed fan
- Pre-mix burner
- Temperature control for central heating
- Temperature sensor in domestic hot water
- Safety temperature limiter in 24 V electrical circuit
- Relief valve, pressure gauge, expansion vessel, Auto air vent
- Flue gas temperature limiter (105 °C)
- Hot water priority circuit
- Motorised 3-way valve
- Plate-type heat exchange
- Condensate Trap.

1.4 Accessories

- Standard horizontal flue kit at 100 mm outside diameter for flues up to 4 m in length (3.5m for the R 40 HE).
- Flue duct kits for horizontal (125 mm outside diameter) for flue lengths up to 13 m or 10 m (R 35 & 40 HE) and vertical flue systems for flue lengths up to 15 m or 12 m (R 35 & 40 HE). Fitting instructions are sent with these kits.
- TR2 Room Temperature Controller.

1.5 Casing dimensions

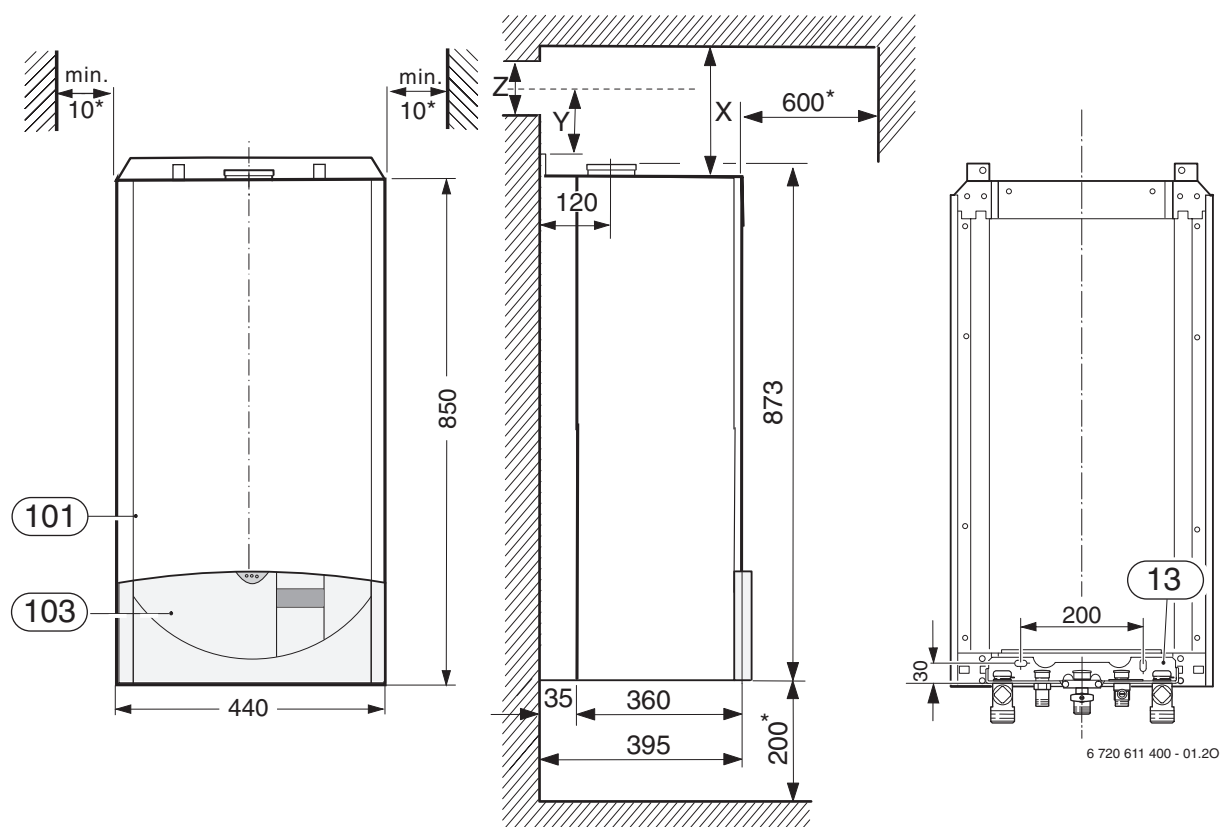
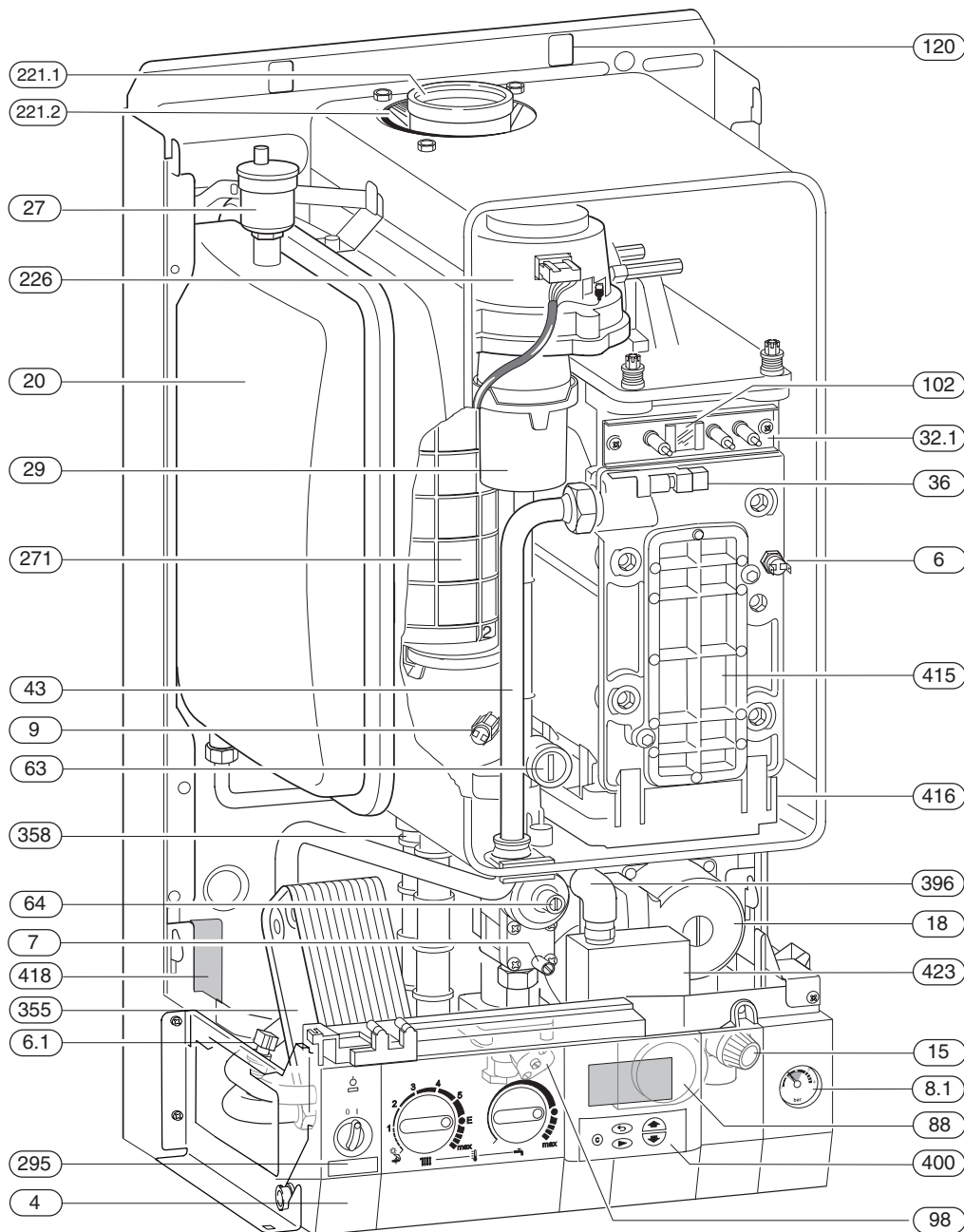


Fig. 1

- 13** Manifold assembly
101 Outer case
103 Fascia cover
X Standard Concentric Horizontal Flue System: min. 160 mm
 Alternative Concentric Flue System: min. 220 mm
Y Standard Concentric Horizontal Flue System: 40 mm
 Alternative Concentric Flue System: 70 mm
Z Standard Concentric Horizontal Flue System: 105 mm
 Alternative Concentric Flue System: 130 mm
***** For servicing the appliance

Note: Horizontal flue only: dimension X may need to increase due to the incline of the flue.

1.6 Layout of appliance

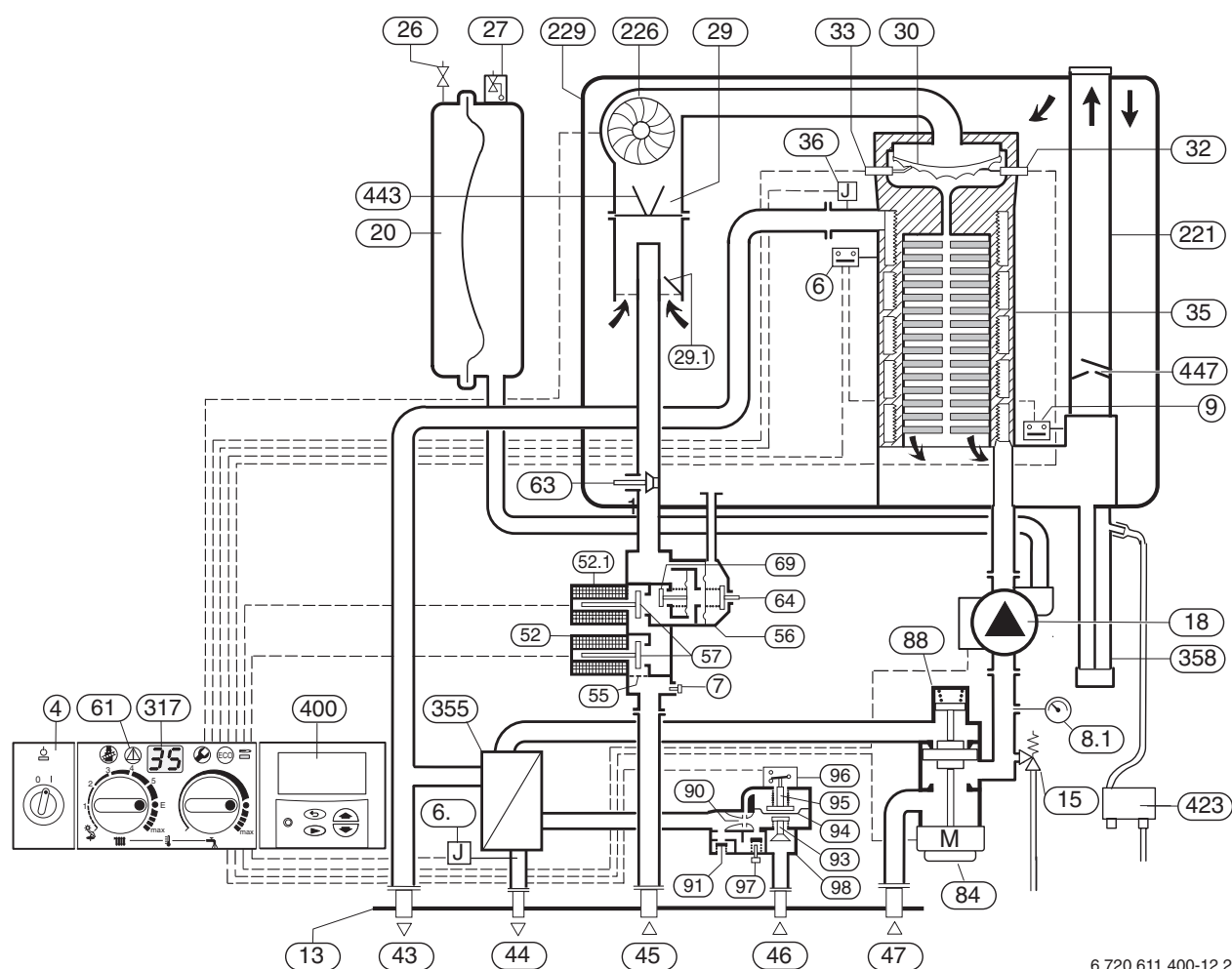


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Fig. 2

- | | | | |
|-------------|---|--------------|--|
| 4 | Heatronic control | 98 | DHW flow switch (combi) |
| 6 | Heat exchanger safety temperature limiter | 102 | Inspection window |
| 6.1 | Hot water NTC sensor | 120 | Fixing points |
| 7 | Testing point for gas supply pressure | 221.1 | Flue duct |
| 8.1 | Pressure gauge | 221.2 | Combustion air intake |
| 9 | Flue gas temperature limiter | 226 | Fan assembly |
| 15 | Relief valve | 295 | Appliance type sticker |
| 18 | Pump | 271 | Flue duct |
| 20 | Expansion vessel | 355 | Plate-type domestic hot water heat exchanger |
| 27 | Automatic air vent | 358 | Condensate trap |
| 29 | Air gas Mixer unit | 396 | Hose Condensate trap |
| 32.1 | Electrode assembly | 400 | Text display |
| 36 | Temperature sensor in CH flow | 415 | Cover plate for cleaning access |
| 43 | CH flow | 416 | Condensate collector |
| 63 | Adjustable gas flow restrictor | 418 | Data plate |
| 64 | Adjusting screw for min. gas flow volume | 423 | Siphon |
| 88 | 3-way valve (combi) | | |

1.7 Function



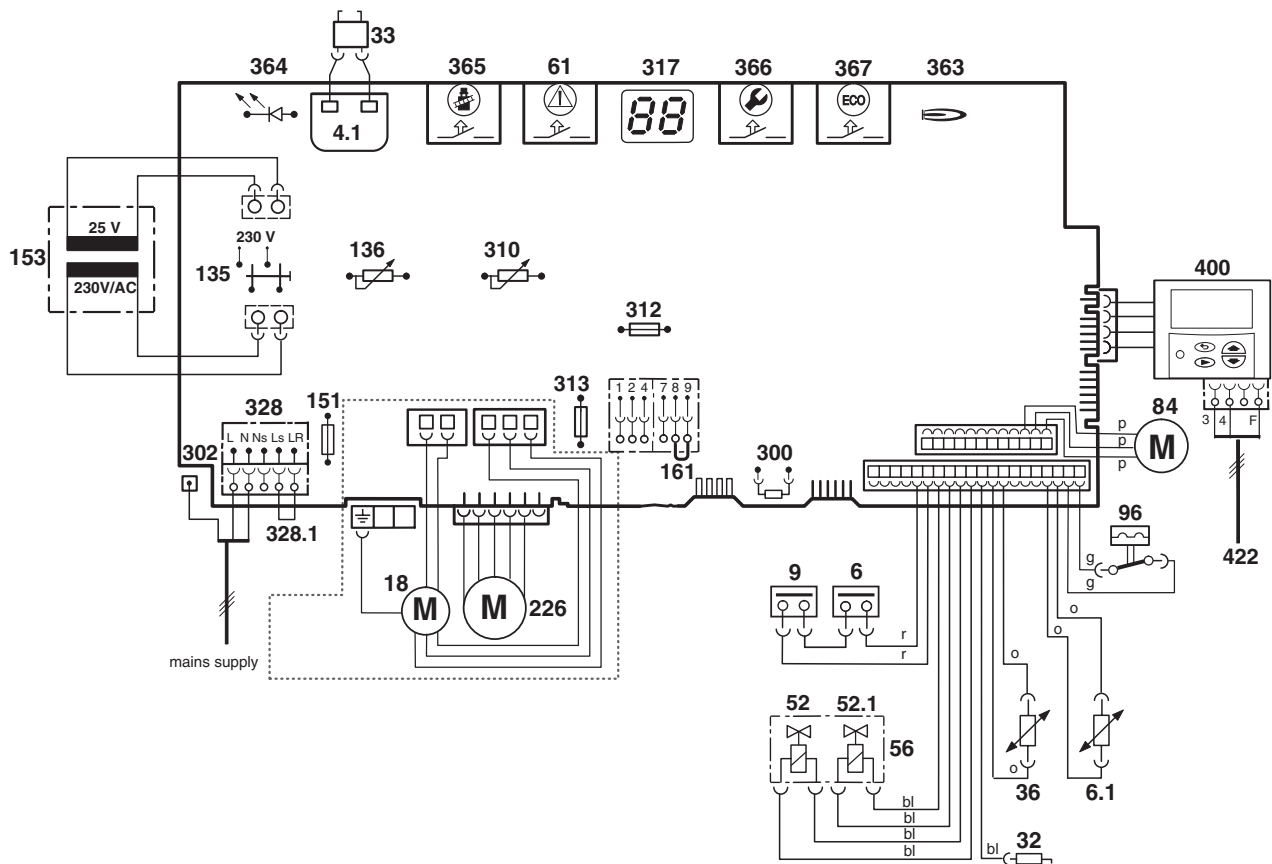
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Fig. 3

- | | | | |
|-------------|--|------------|--|
| 4 | Bosch Heatronic control | 57 | Main valve disc |
| 6 | Temperature limiter, heat exchanger | 61 | Reset button |
| 6.1 | Hot water NTC sensor | 63 | Gas flow restrictor, adjustable for max. gas flow volume |
| 7 | Testing point for gas supply pressure | 64 | Adjusting screw for min. gas flow volume |
| 8.1 | Pressure gauge | 69 | Control valve |
| 9 | Flue gas temperature limiter | 84 | Motor |
| 13 | Manifold | 88 | 3-way valve |
| 15 | Safety valve | 90 | Venturi |
| 18 | Central heating pump | 91 | Pressure relief valve |
| 20 | Expansion vessel | 93 | Water flow regulator |
| 26 | Charging valve | 94 | Diaphragm |
| 27 | Automatic vent | 95 | Pushrod with switch cam |
| 29 | Mixer unit | 96 | Microswitch |
| 29.1 | Bi-metallic thermostat for combustion air compensation | 97 | Valve for hot water flow volume |
| 30 | Burner | 98 | Water valve |
| 32 | Flame sensing electrode | 221 | Flue duct |
| 33 | Igniter electrode | 226 | Fan |
| 35 | Heat exchanger with cooled combustion chamber | 229 | Air box |
| 36 | Temperature sensor in CH flow | 317 | Display |
| 43 | CH flow | 355 | Plate-type heat exchanger |
| 44 | Hot water flow | 358 | Condensate trap |
| 45 | Gas | 400 | Text display |
| 46 | Cold water inlet | 423 | Siphon |
| 47 | CH return | 443 | Diaphragm |
| 52 | Solenoid valve 1 | 447 | Flue restrictor (R 35/40 HE) |
| 52.1 | Solenoid valve 2 | | |
| 55 | Filter | | |
| 56 | Gas valve CE 427 | | |

1.8 Electrical wiring diagram

o - orange g - green bl - black r - red p - purple



6 720 610 602 - 02.10

Fig. 4

4.1	Ignition transformer	328.1	Link
6	Temperature limiter, heat exchanger	363	Indicator lamp for burner
6.1	Hot water NTC sensor	364	Indicator lamp for power supply
9	Flue gas temperature limiter	365	"Chimney sweep" button
18	Pump	366	Service button
32	Flame sensing electrode	367	ECO button
33	Ignition electrode	400	Text display
36	Temperature sensor in CH flow	422	Connecting TR2
52	Solenoid valve 1		
52.1	Solenoid valve 2		
56	Gas valve CE 427		
61	Reset button		
84	Motor, 3-way valve		
96	Microswitch, hydraulic switch		
135	Master switch		
136	Temperature control for CH flow		
151	Fuse, slow 2.5 A, AC 230 V		
153	Transformer		
161	Link		
226	Fan		
300	Code plug		
302	Earth connection		
310	Temperature control for hot water		
312	Fuse, slow T 1,6 A		
313	Fuse, slow T 0,5 A		
317	Digital display		
328	Terminal block for AC 230 V Mains supply		

1.9 Technical data

	Units	R 30 HE NG	R 30 HE Propane	R 35 HE NG	R 35 HE Propane	R 40 HE NG	R 40 HE Propane
Max. rated heat output net 40/30°C central heating	kW	31.2	31.2	37.5	37.5	41.4	41.4
Max. rated heat output net 50/30°C central heating	kW	30.9	30.9	37.1	37.1	41.4	41.4
Max. rated heat output net 80/60°C central heating	kW	29.2	29.2	35.1	35.1	39.1	39.1
Max. rated heat input net	kW	29.5	29.5	35.5	35.5	40.0	40.0
Min. rated heat output net 40/30°C	kW	8.4	11.6	12.9	16.2	12.9	16.2
Min. rated heat output net 50/30°C	kW	8.3	11.4	12.8	16.1	12.8	16.1
Min. rated heat output net 80/60°C	kW	7.4	10.5	11.4	14.3	11.4	14.3
Min. rated heat input net	kW	7.6	10.8	11.8	14.8	11.8	14.8
Max. rated heat output net, domestic hot water	kW	29.2	29.2	35.1	35.1	39.1	39.1
Max. rated heat input net, domestic hot water	kW	29.5	29.5	35.5	35.5	40	40
Maximum gas flow rate – After 10 minutes from lighting							
Natural gas G20 (CVnet 34.02 MJ/m ³)	m ³ /h	3.1		3.7		4.2	
LPG (CVnet 88 MJ/m ³)	kg/h		2.3				3.2
Gas supply pressure							
Natural gas G20 (CVnet 34.02 MJ/m ³)	mbar	20	-	20	-	20	-
LPG (CVnet 88 MJ/m ³)	mbar	-	37	-	37	-	37
Expansion vessel							
Charge pressure	bar	0.75	0.75	0.75	0.75	0.75	0.75
Total capacity	l	10	10	10	10	10	10
Hot water specifications							
Hot water flow rate @ 35° rise	l/min	12.1	12.1	14.6	14.6	16.4	16.4
Outlet temperature range	°C	40 - 60	40 - 60	40 - 60	40 - 60	40 - 60	40 - 60
Max. permissible water supply pressure	bar	10	10	10	10	10	10
Min. inlet pressure for maximum flow rate	bar	1.2	1.2	1.2	1.2	1.2	1.2
Specific flow rate @ 30°C	l/min	13.3	13.3	16.0	16.0	18.0	18.0
Flue							
Flue gas temp. 80/60°C, rated/min. load	°C	67/55	67/55	87/58	87/58	87/58	87/58
Flue gas temp. 40/30°C, rated/min. load	°C	43/32	43/32	65/43	65/43	65/43	65/43
Residual delivery pressure (inc. pressure drop in air intake duct)	Pa	80	80	100	100	100	100
CO ₂ level at max. rated heat output	%	9.2	10.8	9.0	10.8	9.2	10.8
CO ₂ level at min. rated heat output	%	8.8	10.5	9.0	10.8	9.2	10.8
NO _x -class		5	5	5	5	5	5
SEDBUK figure	Band	A	A	A	A	A	A
Condensate							
Max. condensation rate (t _R = 30°C)	l/h	2.5	2.5	3.0	3.0	3.5	3.5
pH-value, approx.	pH	4.8	4.8	4.8	4.8	4.8	4.8
General Data							
Electrical power supply voltage	AC ... V	230	230	230	230	230	230
Frequency	Hz	50	50	50	50	50	50
Max. power consumption	W	125	125	152	152	183	183
Noise output level	dB(A)	37	37	40	40	42	42
Appliance protection rating	IP	X4D	X4D	X4D	X4D	X4D	X4D
Max. CH flow temperature	°C	nom. 90	nom. 90	nom. 90	nom. 90	nom. 90	nom.90
Max. permissible operating pressure (CH)	bar	2.5	2.5	2.5	2.5	2.5	2.5
Permissible ambient temperatures	°C	0 - 50	0 - 50	0 - 50	0 - 50	0 - 50	0 - 50
Nominal capacity of appliance	l	3.75	3.75	3.75	3.75	3.75	3.75
Weight (excluding packaging)	kg	46	46	46	46	46	46

Table 2

Condensate analysis, mg/l

Ammonium	1.2	Nickel	0.15
Lead	≤ 0.01	Mercury	≤ 0.0001
Cadmium	≤ 0.001	Sulphate	1
Chromium	≤ 0.005	Zinc	≤ 0.015
Halogenated hydrocarbons	≤ 0.002	Tin	≤ 0.01
Hydrocarbons	0.015	Vanadium	≤ 0.001
Copper	0.028	pH-value	4.8

Table 3
Flue system

HORIZONTAL 100 mm – Standard FLUE SYSTEM			
Overall Diameter of Duct	mm	100	Max. 4 m (R30 & 35 HE) Max 3.5m (R40 HE)
Flue Terminal / Duct Assembly Length	mm	600	
Extension Duct Length	mm	1000	

Table 4

HORIZONTAL 125 mm FLUE SYSTEM			
Overall Diameter of Duct	mm	125	Max. 13 m (R30HE) Max. 10m (R35 & 40 HE)
Flue Terminal / Duct Assembly	mm	1030	

Table 5

VERTICAL 100mm FLUE SYSTEM			
Overall Dia. of Duct	mm	100	Incl. terminal: Max. 6.4 m (R30 & 35 HE) Max. 5.4 m (R40HE)
Flue Terminal / Duct Assembly Length	mm	1140	

Table 6

VERTICAL 125 mm FLUE SYSTEM			
Overall Dia. of Duct	mm	125	Incl. terminal: Max. 15 m (R30HE) Max. 12 m (R35 & 40HE)
Flue Terminal / Duct Assembly	mm	1365	

Table 7

Elbow - 90 ° Equivalent length 2 m

Bend - 45 ° Equivalent length 1 m

Gas supply

Total length of gas supply pipe (metres)			Pipe diameter (mm)
3	6	9	
Gas discharge rate (m³/h)			
8.7	5.8	4.6	22
18.0	12.0	9.4	28

Table 8
Domestic water performance

			R 30 HE	R 35 HE	R 40 HE
Domestic Water Flow Rate l/min	Tempera- ture Rise	30 °C	14.2	17.0	19.2
	Tempera- ture Rise	35 °C	12.1	14.6	16.4
	Tempera- ture Rise	40 °C	10.6	12.8	14.4
Maximum Mains pressure			bar	10.0	10.0
Minimum Mains pressure			bar	0.2	0.2

Table 9

2 Installation regulations

Gas Safety (Installation & Use) Regulations 1998: All gas appliances must be installed by a competent person. Failure to install correctly could lead to prosecution.

The manufacturers notes must not be taken, in any way, as overriding statutory obligations.

The appliance must be installed in accordance with the current IEE Wiring Regulations, local Building Regulations, Building Standards (Scotland) (Consolidation), bye-laws of the local Water Company, Health and Safety Document 635 (Electricity at Work Regulations 1989) and any other local requirements.

Product Liability regulations indicate that, in certain circumstances, the installer can be held responsible, not only for mistakes on his part but also for damage resulting from the use of faulty materials. We advise the installer to avoid any risk by using only quality approved branded fittings.

The relevant British Standards should be followed i.e.

- BS 6798: Specification for the installation of gas fired hot water boilers of rated input not exceeding 60kW
- BS 5449: Central Heating for Domestic Premises
- BS 5546: Installation of gas hot water supplies for domestic purposes
- BS 5440:1: Flues and ventilation for gas appliances of rated input not exceeding 70 kW (net): Flues
- BS 5440:2: Flues and ventilation for gas appliances of rated input not exceeding 70 kW (net): Air Supply
- BS 6891: Installation of low pressure gas pipework installations up to 28mm (R1).
- BS 7074:1: Code of practice for domestic heating and hot water supply
- BS 7671: Requirements for Electrical Installation.

These instructions must be followed.

3 Installation



- ▶ Always turn off the gas cock before carrying out any work on components which carry gas.



Fixing of the appliance, gas and flue connections, commissioning of the system and electrical connections may only be carried out by competent persons authorised by CORGI.

3.1 Important remarks

- ▶ Appliance should only be installed in sealed central heating and hot water systems.
- ▶ To avoid gas formation in the system, galvanised radiators or pipes must not be used.
- ▶ If a room thermostat is used: do not fit a thermostatic radiator valve on the radiator in the primary room.
- ▶ This appliance uses an automatically variable pump. An auto-bypass must not be fitted.
- ▶ Add a suitable anti-freeze fluid to the water in the central heating system.
Suitable products are available from Betz-Dearborn
Tel: 0151-4209563 and Fernox Tel: 01799-550811.
- ▶ In our experience, the addition of sealing agents to the water in the central heating system can cause problems (deposits in the heat exchanger). For that reason we advise against their use.

3.2 Domestic hot water

Any regulations specified by the local water company must be observed.

The final 600 mm of the mains cold water connection to the appliance should be made in copper tube only.

The appliance is suitable for a mains supply having a maximum pressure of 10 bar. A pressure reducing valve must be fitted, if necessary.

The hot water outlet temperature is set to be capable of achieving a maximum of 60°C. The maximum temperature and the frequency of the recharge of the heat store may be reset.

The water flow rate of 10.6 l/min (R 30 HE), 12.8 l/min (R 35 HE) and 14.4 l/min (R 40 HE) will give a temperature rise of 40°C. If a higher rise is required then the flow must be reduced at the tap and the discharge temperature will rise up to the maximum set figure.

The temperature rise, up to the maximum set by the user, is automatically maintained by the modulation of the heat input. In winter, when the mains temperature is very low, the water flow, adjusted at the tap or shower, should be reduced to maintain the required delivery temperature.

It is suggested that long pipe runs to taps or showers

be insulated to prevent the rapid cooling of the water.

All types of single lever mixer taps and thermostatic mixer units suitable for a mains pressure of up to 10 bar can be used.

The head of a loose-head shower must not be allowed to fall within 25 mm of the top of the bath to prevent the risk of water being drawn back into the mains. Alternatively the shower must be fitted with an anti-siphonage device at the point of the flexible hose connections.

Over-rim bidets may be connected to the appliance provided that it is in accordance with the requirements of the local water company. The outlet(s) should be shrouded and unable to have any temporary hand held spray attached. No anti-siphonage arrangements are necessary.

In exceptionally hard water areas a device to prevent scale formation may be fitted or, alternatively, the maximum temperature reset to about 45°C which may reduce the risk of scale formation. The installation of a scale inhibitor assembly should be in accordance with the requirements of the local water company. Artificially softened water must not be used to fill the central heating system. An isolating valve should be fitted to allow for servicing.

Devices, such as water meters or back-flow prevention valves, capable of preventing the flow of expansion water must not be fitted unless separate arrangements have been made.

A Zilmet Z160 expansion vessel is the preferred type. A thread sealant compatible with potable water must be used. The vessel should be connected into the cold water mains inlet pipe as close as possible to the appliance.

3.3 Sealed systems

The appliance must not be operated without the system being full of water, properly vented and pressurised.

The expansion vessel has a volume of 10 litres and is charged to a pressure of 0.75 bar.

The water capacity of the system is shown in table 12, page 30. If a greater capacity is required then an additional expansion vessel must be fitted into the system return as close to the appliance as possible. The system pressure can be set up to a maximum of 1.5 bar with 1 bar being the normal setting.

If the system pressure is greater than 2.5 bar when the appliance is operating at maximum temperature then an additional expansion vessel must be fitted into the system return as close to the appliance as possible.

The filling point must be at low level and arranged as shown in figs. 5 and 6.

The pressure relief valve is set to operate at 3 bar.

There must be no connection to the mains without the approval of the local water company. All connections in the system must be capable of withstanding a pressure of up to 3 bar and the radiator valves conform to the requirements of BS2767:10.

Fit Thermostatic Radiator Valves to radiators in the sleeping accommodation and not to the radiator where the room thermostat is sited, this must be left open. Repeated venting probably indicates a leak and this must be rectified to ensure the proper operation of the appliance.

No galvanised radiators or pipes must be used.

If any system water treatment is required then only products suitable for use with Aluminium shall be used i.e Fernox- Copal or Superconcentrate or Sentinal X100, in accordance with the manufacturers instructions. The use of any other substances will invalidate the guarantee. The pH

value of the system water must be less than 8 or the appliance guarantee will be invalidated.

Suitable products are available from Betz-Dearborn Tel: 0151-4209563 and Fernox Tel: 01799-550811.

A drain cock to BS2879 must be fitted to the lowest point of the system.

IMPORTANT: Check that no dirt is left in the water pipework as this could damage the appliance. Thoroughly flush the heating system and the mains water supply before fitting the appliance to the wall in accordance with the recommendations of BS7593:1992.

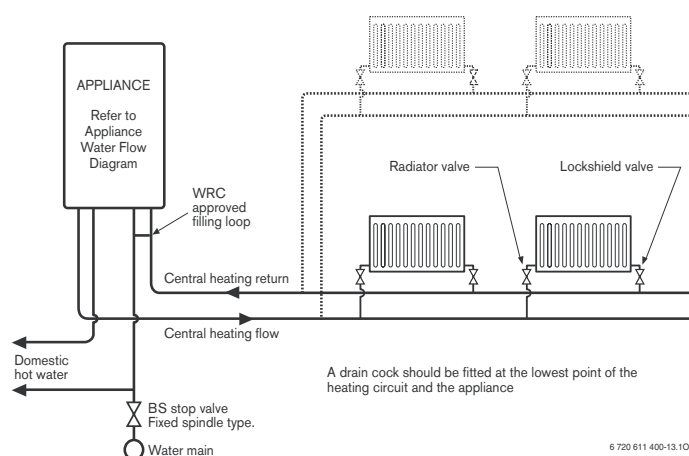


Fig. 5 Sealed primary water system

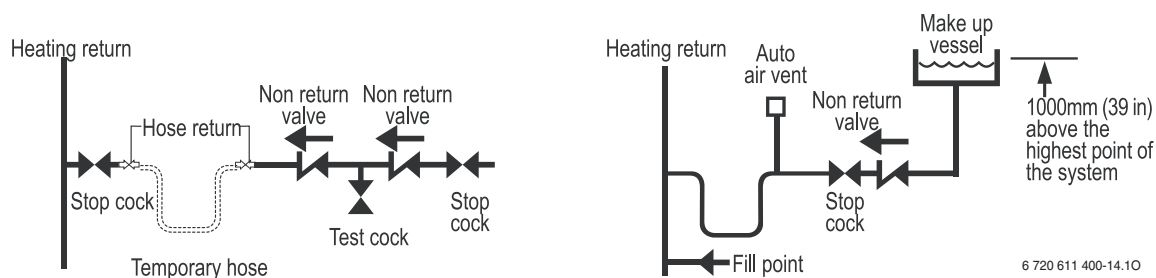


Fig. 6

3.4 Siting the appliance

Regulations concerning the Installation Site

- ▶ Relevant national regulations must be complied with section 3.9.1.
- ▶ Consult the installation instructions for details of minimum clearances required.

Combustion air

In order to prevent corrosion, the combustion air must not contain any corrosive substances.

Substances classed as corrosion-promoting include halogenated hydrocarbons which contain chlorine and fluorine compounds and are contained in some solvents, paints, adhesives, aerosol propellants and household cleaners, for example.

Surface temperature

The max. surface temperature of the casing and the flue is less than 85 °C.

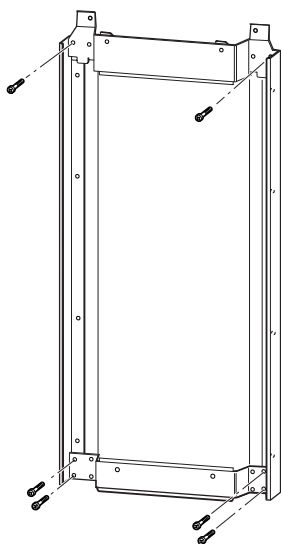
This means that, no special safety precautions are required with regard to flammable building materials and fitted furniture. The specified clearances must be maintained.

Cupboard/Compartment

The appliance can be installed in a cupboard/compartment need for airing clothes providing that the requirements of BS6798 and BS5440:2 are followed. The low casing losses from the appliance eliminate the need for ventilation openings in the compartment.

3.5 Wall mounting frame assembly

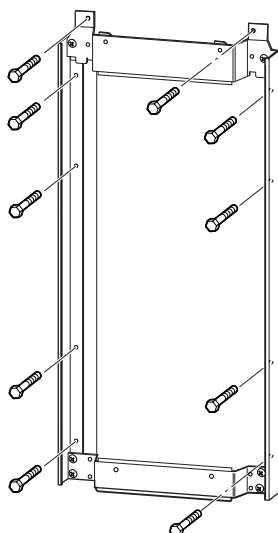
- Take the wall mounting frame out of the package and screw together with 6 screws as shown in fig. 7. Use the inner lugs on the top and bottom horizontal sections.



6 720 610 597-06.10

Fig. 7

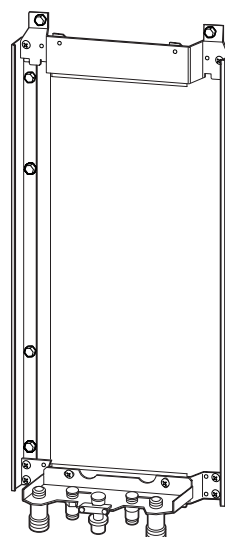
- Hold the wall-mounting frame against the wall ensuring that it is vertical.
- Mark the holes for the wall mounting frame onto the wall, drill and plug the holes and screw the wall mounting frame to the wall with the screws provided.
- Mark the position of the flue duct hole if a rear flue is to be used. Refer to fig. 1 and 16.



6 720 610 597-07.10

Fig. 8

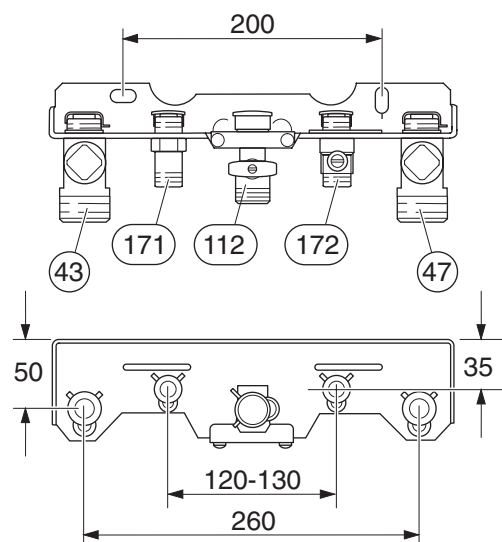
- Screw the pre-plumbing manifold with two screws to the wall mounting frame.



6 720 610 597-08.10

Fig. 9

3.6 Pre-piping the system



6 720 610 576-06.10

Fig. 10 Manifold

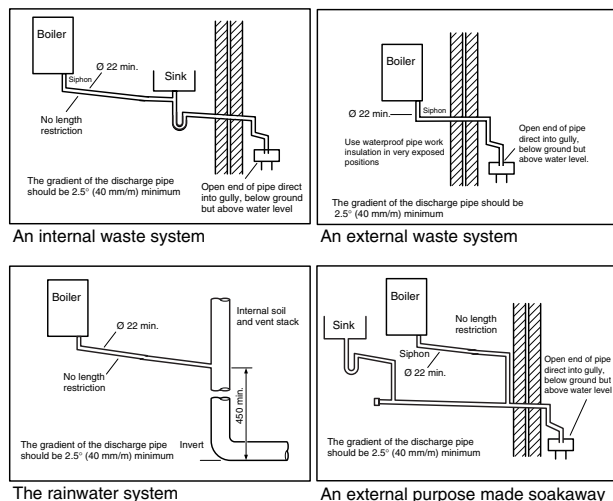
- 43** CH flow
- 47** CH return
- 112** Gas cock
- 171** Domestic hot water
- 172** Cold water relief

- A drain tap should be fitted at the lowest point of the central heating system.
- WRAS approved filling loop must be fitted.

Condensate Termination and Route

The appliance has a built-in syphonic condensate trap eliminating the need for external traps. Connect to the 22mm plastic drain pipe and extend the pipe run away from the control panel and appliance with a constant fall of 2.5° or 45 mm in every metre. See Fig. 12

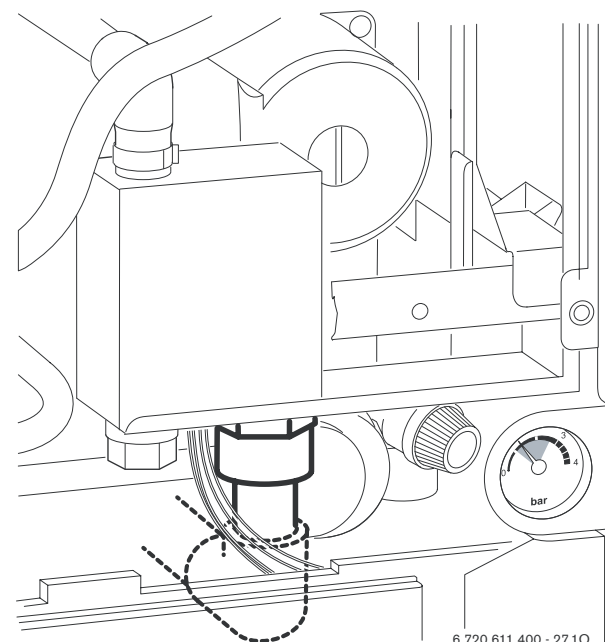
The condensate pipe can terminate into any of four areas:



6 720 611 400-15.10

Fig. 11

Whilst all of the above methods are acceptable it is always the best practice to terminate the condensate pipe via an internal waste system. This will eliminate the need for any external condensate pipe runs which can be susceptible to freezing in extreme weather.



6 720 611 400 - 27.10

Fig. 12 Recommended route of the condensate drain

External condensate pipework

The syphonic condensate trap collects condensate into a trap which releases it in 100 ml quantities. This helps to prevent the discharge from freezing.

If there is no alternative and the condensate pipe has to be externally run, the following should be considered:

- The pipe run should take the shortest practical route.
- The pipework should be insulated with weather resistant insulation.
- The pipe should terminate as close as possible to the ground or drain, whilst still allowing the condensate to safely disperse. This would prevent wind blowing up the pipe.
- The pipework should be installed with the minimum of horizontal runs and with a downward slope of at least 2.5 °.

3.7 Fitting the appliance



Benchmark: For optimum performance after installation, this boiler and its associated central heating system must be flushed in accordance with the guidelines given in BS5793:1992 "Treatment of water in domestic hot water central heating systems".

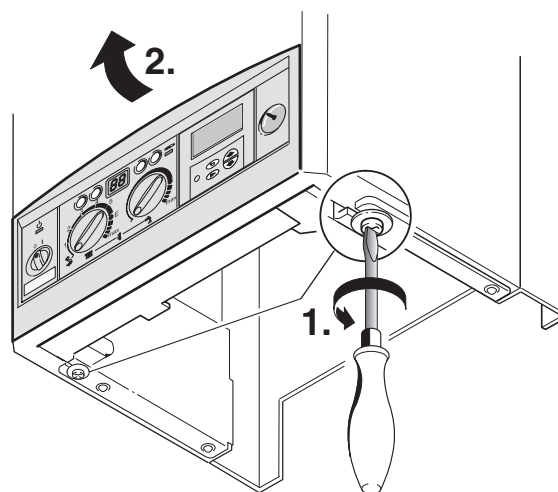
Removing the outer case



The outer case is secured against unauthorised removal by two screws (electrical safety).

Always secure the outer case with these two screws again after refitting.

- ▶ Remove retaining screws (1), see Fig. 13.
- ▶ Slide the outer case upwards and forwards to remove (2).



6 720 611 400-03.10

Fig. 13

Fixing the appliance

- Fit the washers onto the gas and water connections.
- Lift the boiler onto the wall-mounting frame. The lugs pass through the rectangular holes in the boiler back panel.
- Take care not to disturb the washers on the connections.

Connecting the flue duct

- Fit flue duct connector onto boiler flue socket.
- Secure with screws pre-fitted to flue outlet on boiler unless additional screws are provided with flue system.

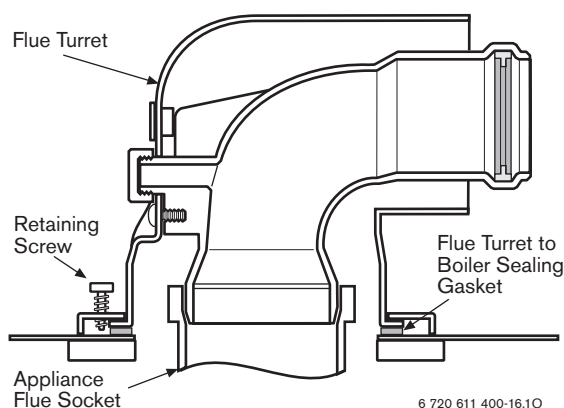


Fig. 14

- For remaining installation of flue assembly, refer to the relevant installation instructions.

3.8 Checking the connections

Water connections

- Check that the O-rings or seals are in place before tightening the connection.
- Turn on the service valves for central heating flow and return and fill the heating system through a WRAS approved filling loop.
- Check all seals and unions for leaks (testing pressure max. 3.0 bar as indicated by pressure gauge).
- Turn on cold water service cock and fill hot water system (testing pressure max. 10 bar).
- Check all connections for leaks.

Gas supply pipe

- Check that the seal is in place before tightening the connection.
- Turn off gas cock to protect gas valve against damage from excessive pressure.
- Check gas supply pipe.
- Release the pressure on the gas supply pipe.

3.9 Flue Systems

The only flue systems that may be used are those supplied with the boiler.

The flue system must be installed in accordance with the requirements of BS5440:1.

Standard 100 mm flue system

The standard concentric flue system provides for a horizontal length of up to 4m (3.5m R 40 HE). Full instructions for fitting this flue are in Subsection 3.9.2 "Installation of the flue".

Alternative 125 mm diameter flue systems

Installation instructions for the alternative flue systems are sent with the appropriate flue kit.

Systems are available for a maximum horizontal length of 13m (R 30 HE), 10m (R 35 & 40 HE).

A vertical flue system up to a height of 15 m (R 30 HE) and 12 m (R 35 & 40 HE) is available.

45° and 90° flue bends can be used with a reduction in flue length of 2 m for each 90° bend and 1 m for each 45° bend used.

IMPORTANT: Any horizontal flue system fitted to a condensing boiler must incline from the appliance at an angle of 1,6° (30 mm per metre length) to prevent condensate dripping from the flue terminal.

Note, the standard 100mm horizontal flue requires only a 0.5° incline from the boiler as the inner exhaust pipe is inclined at 2.5° inside the outer pipe.

This means that the clearance above the appliance must be increased to match the duct length. Refer to fig. 1 on page 5.

3.9.1 Siting the Flue Terminal

The flue must be installed in accordance with BS 5440:1 and the Building Regulations. Flue terminals in carports and under balconies are to be avoided. The terminal must be positioned so that it does not cause an obstruction nor the combustion products a nuisance. See fig. 15 and table 10.

The terminal will, at times, give out a plume of water vapour and consideration must be given to this when choosing a terminal position. Keep clear of security

lighting, activated by passive infra-red sensing heads. If the terminal is less than 2 m above a surface to which people have access then a guard must be fitted. The guard must be evenly spaced about the terminal with a space of 50 mm in each direction and fixed with plated screws.

A guard Type K6 for the standard horizontal flue, can be obtained from Tower Flue Components, Vale Rise, Tonbridge TN9 1TB.

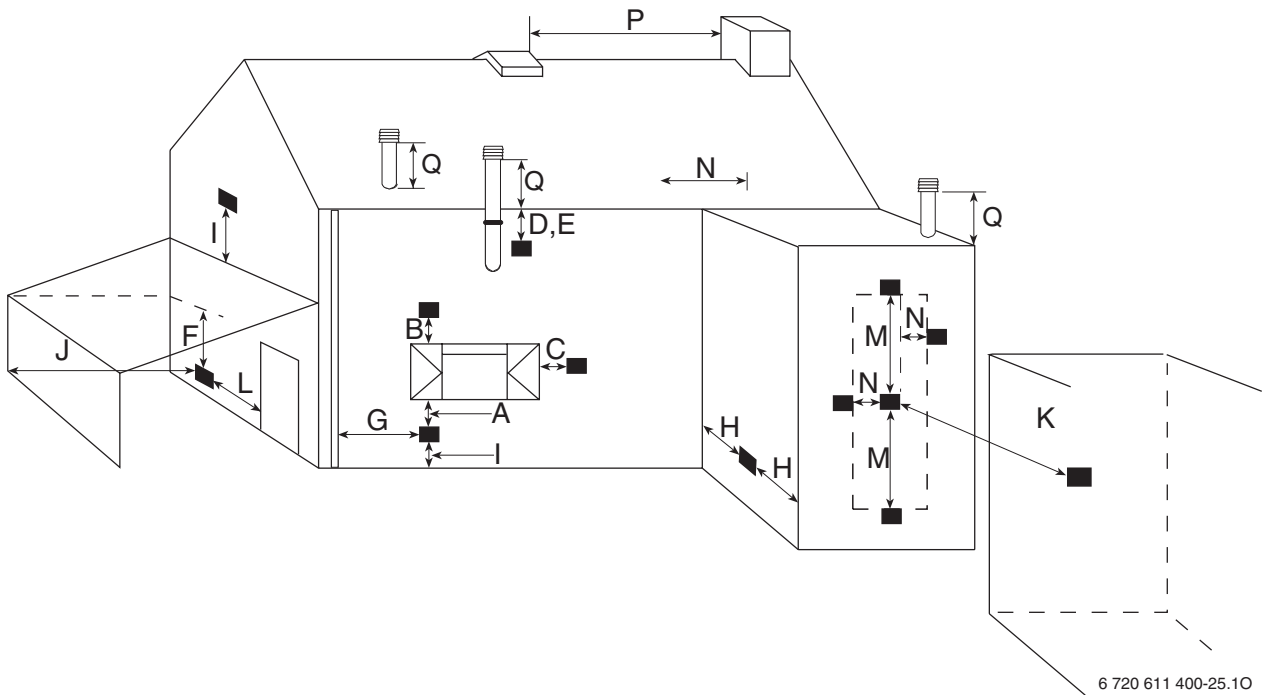


Fig. 15

Minimum dimensions of flue terminal positions (all types) (see fig. 15)

Dimension	Terminal position (kW input expressed in net)	Balanced flues room sealed: Fanned draught
A ¹⁾	Directly below an opening, air brick, opening windows, etc.	300 mm
B ¹⁾	Above an opening, air brick, opening window, etc.	300 mm
C ¹⁾	Horizontally to an opening, air brick, opening window, etc.	300 mm
D	Below gutters, soil pipes or drain pipes	75 mm
E	Below eaves	200 mm
F ²⁾	Below balconies or car port roof (lowest point)	200 mm
G	From a vertical drain pipe or soil pipe	75 mm
H	From an internal or external corner or	300 mm
I	Above ground roof or balcony	300 mm
J	From a surface or facing the terminal or boundary	600 mm
K	From a terminal facing the terminal	1200 mm
L ²⁾	From an opening in the car port (e. g. door, window) into the dwelling	1200 mm
M	Vertically from a terminal on the same wall	1500mm
N	Horizontally from a terminal on the same wall	300 mm
P	From a vertical structure on the roof	500 mm
Q	Above intersection with roof	300 mm

Table 10

- 1) In addition, the terminal should not be nearer than 150 mm (fanned draught) to an opening in the building fabric formed for the purpose of accommodating a built-in element such as a window frame.
- 2) Not recommended

3.9.2 Installation of the flue

The standard 100 mm diameter horizontal flue system is suitable for lengths up to 4m (3.5m R40 HE).

Flues up to 730 mm do not require an extension duct assembly.

Flues between 1700 mm and 4000 mm require extension duct assemblies.

Standard 100mm system comprise:

- Flue turret
- Flue turret clamp
- Terminal assembly
- Wall sealing gasket and cover plate.

Refer to fig. 20

Instructions for fitting other flue systems are packed with the relevant flue kit.

Check that the position chosen for the appliance is satisfactory. Refer to fig. 16.

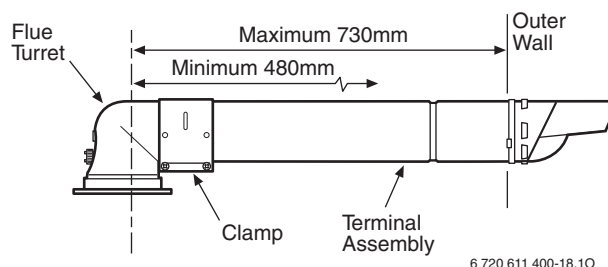


Fig. 17 Standard Flue

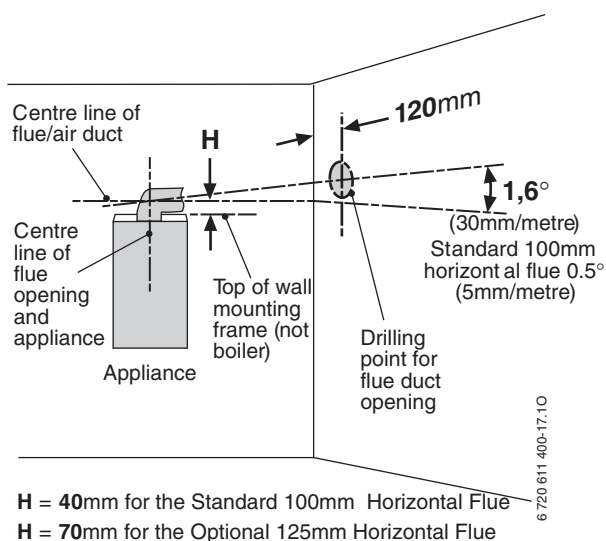


Fig. 16 Marking the position of a side flue opening.

Note: ensure there is adequate access to the air/flue sampling points in the flue turret.

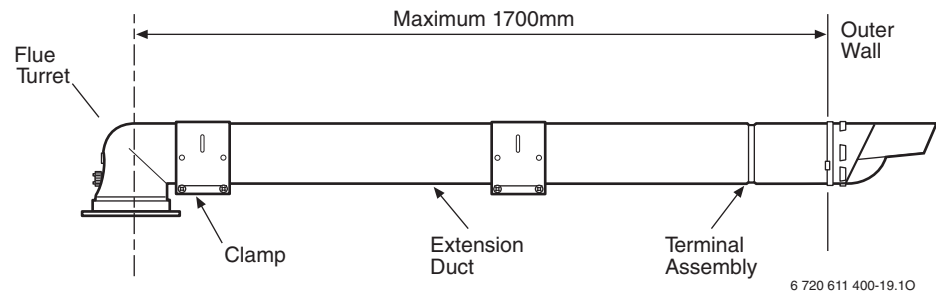


Fig. 18 Flue with One Extension

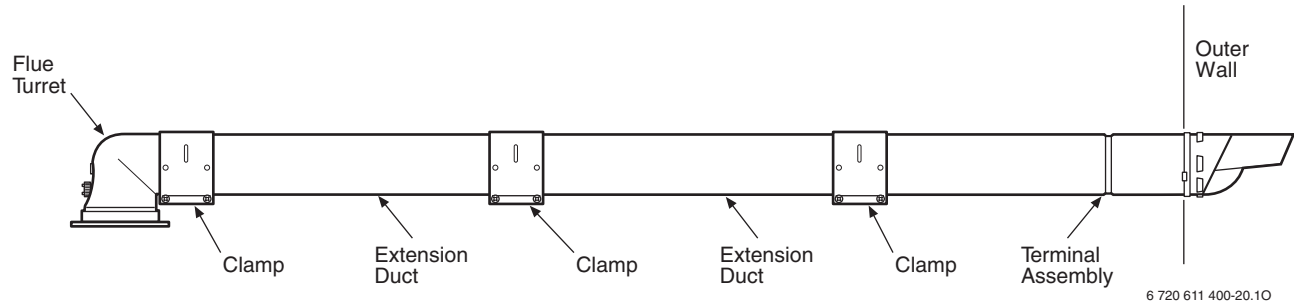


Fig. 19 Flue with Extensions

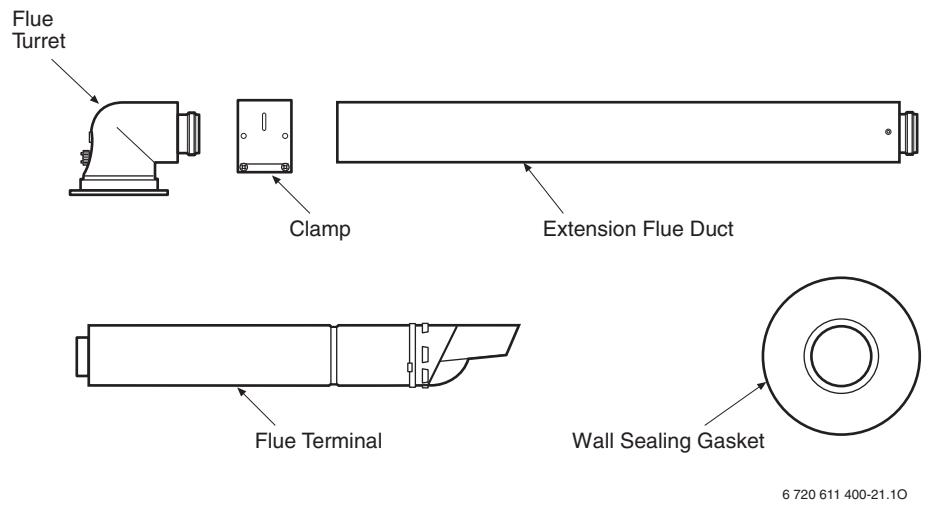


Fig. 20 Flue Components

3.9.3 Flue duct preparation and assembly

Measure the flue length L. Refer to fig. 21, 22.

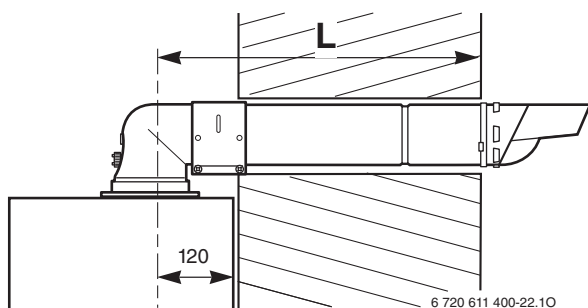


Fig. 21 Flue length - rear

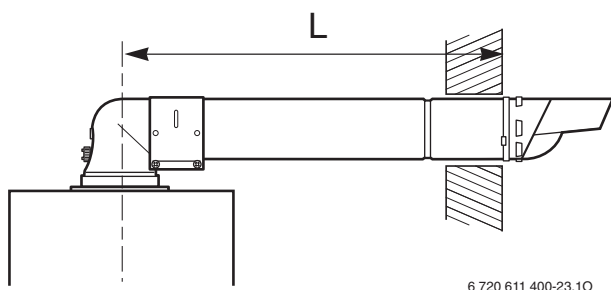


Fig. 22 Flue length - side

Measure 'L' from the end of the metal section of the flue terminal to the centre of the flue outlet on the boiler as shown in Fig. 21 & Fig. 22 and deduct 90mm from that measurement.

Cut both inner and outer flue pipe square at the opposite end to the terminal without creasing the tubes.

Remove any burrs before fitting the terminal to the turret.

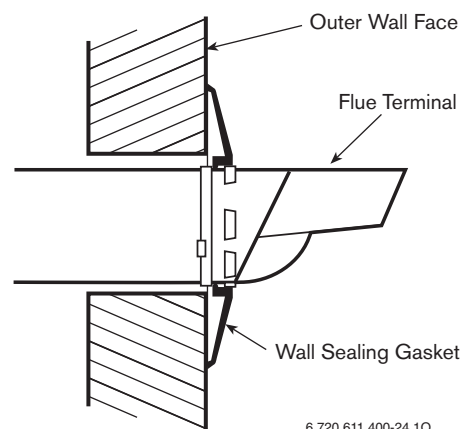


Fig. 23 Flue terminal position

Assemble flue system completely. Push the ducts fully together and clamp in the positions. The slope of the terminal outlet must be directed as per Fig. 23.

The assembly will be made easier if a solvent free grease is lightly applied i.e Silicone lubricant, to the male end of the ducts.

NOTE: An inner wall sealing plate is provided which should be fitted to the ducts before assembly.

Push the assembly through the wall and fix the turret to the appliance using the screws prefitted to the boiler flue outlet. Refer to fig. 24.

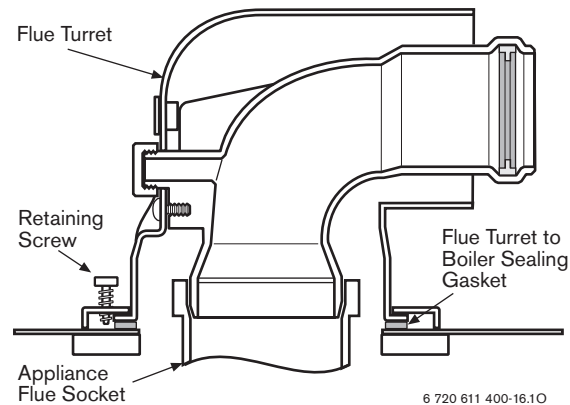


Fig. 24 Flue turret

Ensure that the turret is fully secured to the socket on the boiler.

If the terminal is within 2 m of the ground where there is access then an approved terminal guard must be fitted. The guard must give a clearance of at least 50 mm around the terminal and fixed with corrosion resistant screws.

4 Electrical connections



- ▶ Always disconnect the power supply to the appliance at the mains before carrying out any work on the electrical systems and components.

- ▶ Allow mains cable to protrude at least 50 cm from wall.
- ▶ To maintain the splash-proof (IP) design: cut the cable grommet hole size to match the diameter of the cable, see fig. 27.
- ▶ The appliance must be earthed.
- ▶ It must be possible to completely isolate the appliance with at least 3mm contact separation in both poles.

The wiring between the appliance and the electrical supply shall comply with current IEE Wiring Regulations (and any local regulations which apply) for fixed wiring to a stationary appliance.

- Supply: 230 V ~ 50 Hz, 150 Watts
- External fuse 3 A
- The system connected to the boiler must NOT have a separate electrical supply
- Water Protection IPX4D.

4.1 Connecting the appliance

To gain access to the mains connection remove the drop down facia cover. The drop down cover is removed by lowering it to the horizontal position and pushing firmly upwards at the rear of the supports to release the cover. Lift cover from the appliance.

After installation (or in the event of an electrical fault) the electrical system shall be checked for short circuits, fuse failure, incorrect polarity of connections, earth continuity and resistance to earth.

- ▶ Pull out cover panel at the bottom and remove. Refer to fig. 25.

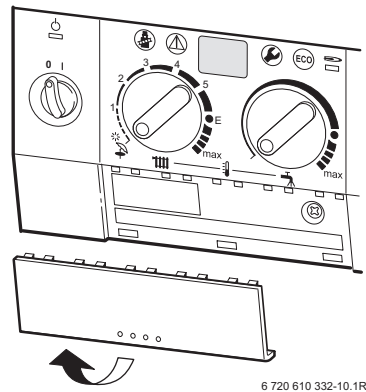


Fig. 25

- ▶ Remove screw and slide terminal cover forwards to remove. Refer to fig. 26.

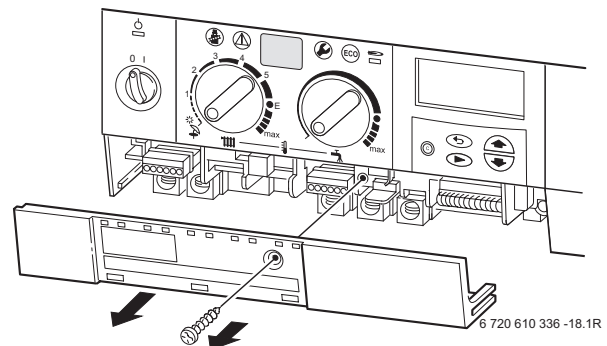


Fig. 26

- Cut cable grommet to diameter of cable.

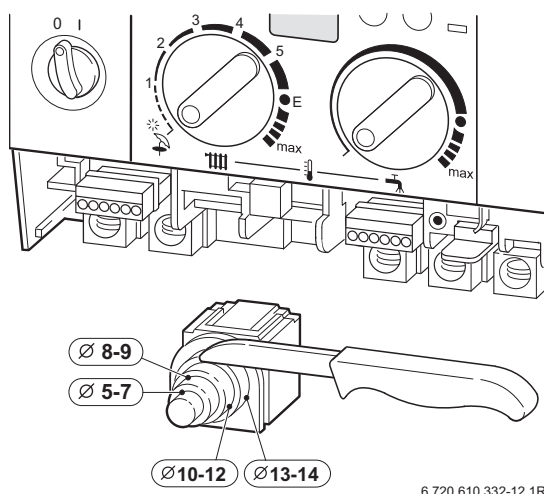


Fig. 27

- Feed cable through cable grommet and connect the mains supply cable, see fig. 28.
- Secure cable in cable grommet by means of cable grip.

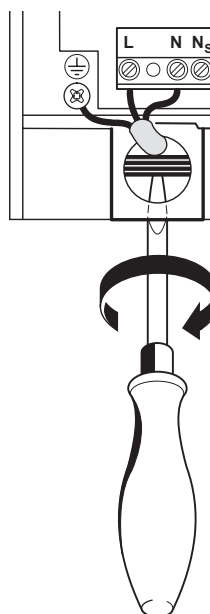


Fig. 28

4.2 Mains Voltage external controls connections

Externally wired controls are not required; the boiler has a built-in text display programmer and frost protection. The TR2 room thermostat (not supplied) provides additional frost protection and compliance to Part L of the Building Regulations.

4.3 Connecting a TR2 Room Thermostat (accessory)

Connect the TR2 to terminals 3, 4 and F beneath the Text display (page 8, fig. 4, item 422) using a minimum 1 mm cable to avoid increasing resistance between the terminals, see Fig. 29

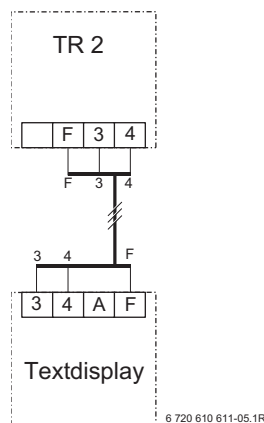
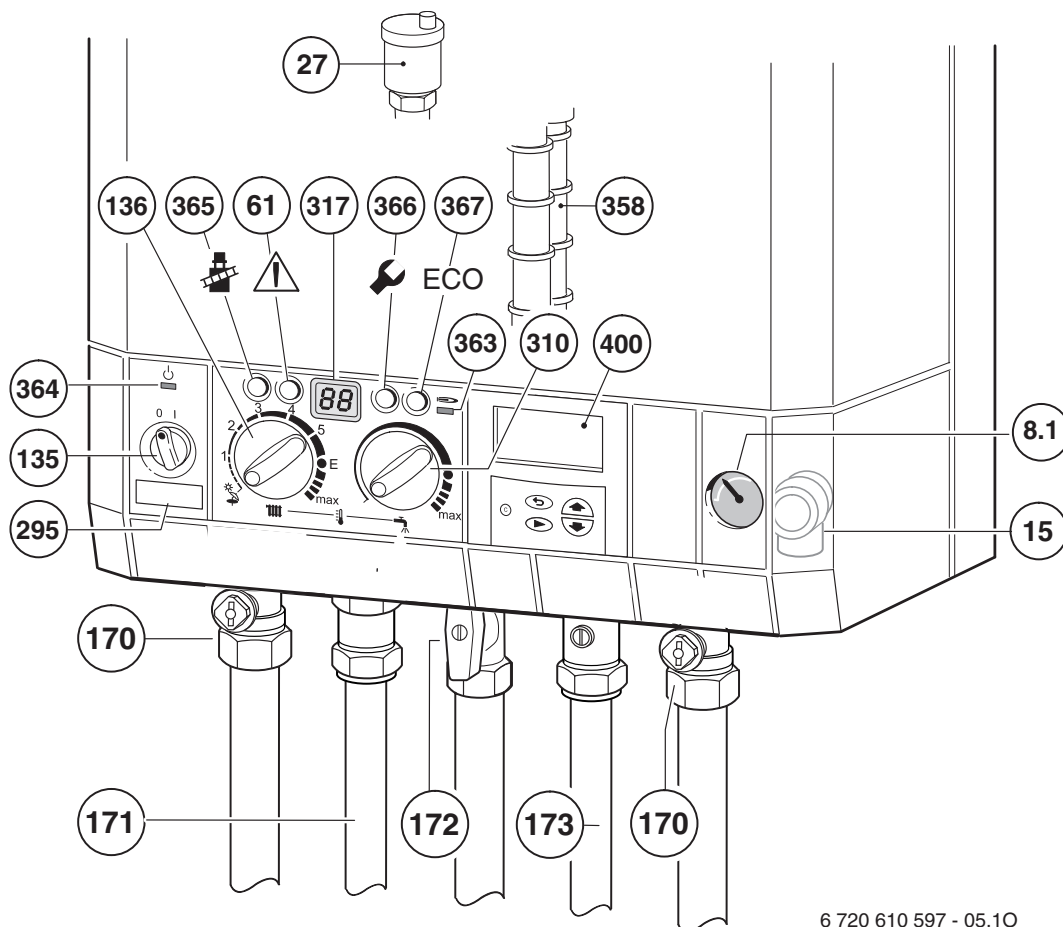


Fig. 29

5 Commissioning



6 720 610 597 - 05.10

Fig. 30

- 8.1 Pressure gauge
- 15 Safety valve
- 27 Automatic vent
- 61 Reset button
- 135 Master switch
- 136 Temperature control for central heating
- 170 Service cocks on CH flow and return
- 171 Hot water
- 172 Gas cock (shown in off position)
- 173 Cold water service cock
- 295 Appliance type sticker
- 310 Temperature control for hot water
- 317 Multi function display
- 358 Condensation trap
- 363 Indicator lamp for burner
- 364 Indicator lamp for power supply
- 365 "Chimney sweep" button
- 366 Service button
- 367 ECO button
- 400 Text display

5.1 Commissioning



Never run the appliance when empty or unpressurised.



The operational CO₂ level is set at the factory and no adjustment is necessary when installing a natural gas fired appliance.

Benchmark Water Treatment: For optimum performance after installation, this boiler and its associated central heating system should be flushed in accordance with the guidelines given in BS7593:1992 - Treatment of water in domestic hot water systems. Full instructions are supplied with proprietary cleansers sold for this purpose. If an inhibitor is to be used after flushing, it should be used in accordance with the inhibitor manufacturers instructions.

To drain the appliance shut the system valves and open the system drain point.

Suitable flushing agents and inhibitors are available from Betz-Dearborn Tel: 0151-4209563 and Fernox Tel: 01799-550811. Instructions for use are supplied with these products.

- ▶ **Before commissioning, the gas supply pressure must be checked at the gas supply pressure test point (see page 6, fig. 2, item 7). Natural gas appliances must not be operated if the gas supply pressure is below 18 mbar or above 24 mbar. LPG appliances must not be operated if the supply pressure is not 37 mbar at the inlet to the appliance.**
- ▶ Unscrew the condensation trap (358) and pull out, fill with approx. 1/4 l of water and refit. Refer to fig. 30.
- ▶ Adjust charge pressure of expansion vessel to static head of the central heating system (see page 30).
- ▶ Open all system radiator valves.
- ▶ Check automatic air vent is open, item 27, see fig 30
- ▶ Turn on service valves (170), fill central heating system to pressure of 1 - 2 bar through the WRAS approved filling loop. Refer to fig. 30.
- ▶ Vent radiators.
- ▶ Refill heating system and set the pressure to 1 bar.
- ▶ Turn on cold water service cock (173). Refer to fig. 30.
- ▶ Check that the gas type specified on the identification plate matches that of the gas supply.
- ▶ Turn on gas cock (172). Refer to fig. 30.

5.2 Switching the appliance on/off

Switching on

- ▶ Switch on the appliance at the master switch (I). The indicator lamp shows green and the display will show the central heating flow temperature, when the appliance is operating in the central heating mode.

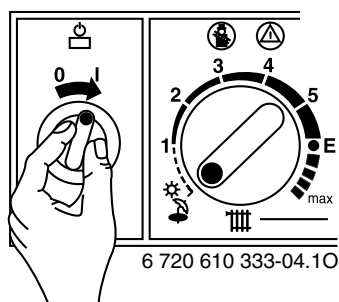


Fig. 31



If the display alternates between **-II-** and the central heating flow temperature, the trap filling programme is active.

The trap filling programme ensures that the condensation trap is filled after the appliance has been installed or after the appliance has been out of use for a long period or the mains supply has been interrupted. For that reason, the appliance remains at minimum heating output for 15 minutes.

Switching off the appliance

- ▶ Set the master switch to (0). The green indicator lamp goes out. The optional timer will continue running until the emergency supply is exhausted.



- ▶ Always disconnect the appliance from the power supply (fuse, circuit breaker) before carrying out any work on the electrical systems or components.

5.3 Switching on the central heating

The central heating flow temperature is adjustable between 35°C and 88°C. Refer to table 13, page 30.

- ▶ Turn the temperature control **||||** to set the flow temperature to a level appropriate to the type of central heating system:
 - Underfloor heating: e.g. setting **“3”** (approx. 50°C)
 - Low-temperature heating: setting **“E”** (approx. 75°C)
 - Central heating systems for flow temperatures up to 88 °C: limited “max” setting for low-temperature operation (see page 30).

When the burner is alight, the **red** indicator lamp lights up.

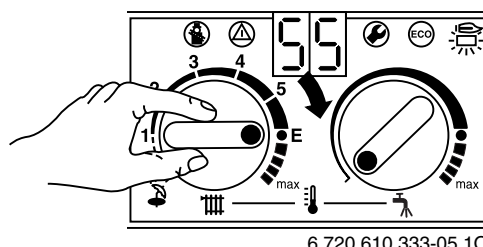


Fig. 32

5.4 System controls

- ▶ Set room thermostat (if fitted) to the desired room temperature.
- ▶ Set room temperature controller (TR2), if fitted. Refer to the instructions with the control.
- ▶ Set the thermostatic radiator valves to the desired settings.

5.5 Setting the domestic hot water temperature and flow rate

5.5.1 Domestic hot water temperature

The hot water temperature can be set to between approx. 40 °C and 60 °C.

This temperature is not shown on the display.

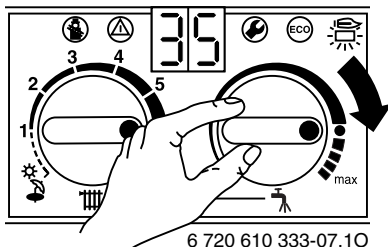


Fig. 33

Setting	Hot Water temperature
Turn fully anti-clockwise	approx. 40 °C
●	approx. 55 °C
Turn fully clockwise	approx. 60 °C

Table 11

“ECO” button

By pressing and holding the “ECO” button (ECO), until the display lights, you can switch between **Comfort mode** and **Economy mode**.

Comfort mode: button is not lit (factory setting)

The appliance is held constantly at the set temperature. This means that hot water is available almost instantaneously at the tap. Consequently the appliance will switch on at intervals, even if no hot water is being drawn.

ECO mode with demand detection, button is lit

The demand detection function enables maximum gas and water economy.

Briefly turning a hot water tap on and then off again signals demand to the appliance which then heats up the water to the set temperature.

Hot water is thus available in about 1 minute.

ECO mode, button is lit

Water is not heated up until hot water is drawn. This means that there is a longer waiting period before hot water is available.

5.5.2 Hot water flow rate

Adjust the flow rate according to model.

Under standard conditions (2 bar) supply pressure, one full turn is equivalent to approximately 2 l/min.

► To increase the flow rate:

turn screw on flow switch anti-clockwise (+).

The outlet temperature will decrease relative to the increase in the flow rate.

► To reduce the flow rate (min. 8 l/min):

turn screw on flow switch clockwise (-).

The outlet temperature will increase relative to the decrease in the flow rate.

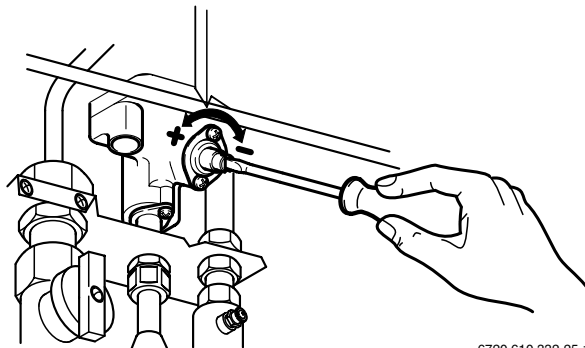


Fig. 34

5.6 Summer mode (hot water only)

With room thermostat

- Turn temperature control  on the appliance anti-clockwise as far as the stop.

The central heating is now turned off. The hot water function and the mains power supply for the heating programmer and timer remain switched on.

5.7 Frost protection

- Leave master switch switched on.



Frost protection and constant frost protection modes can be set on the text display module.

If the appliance is to be left for long periods switch the central heating off:

- Add a suitable anti-freeze fluid to the water in the central heating system.
Suitable products are available from Betz-Dearborn
Tel: 0151-4209563 and Fernox Tel: 01799-550811.

5.8 Pump anti-seize function



This function prevents the central heating pump seizing after long periods of inactivity.

Every time the pump is switched off, (after a CH demand) a timer is started. If after 24 hours the pump has not run again, it is switched on for a period of 10 seconds.

6 Text Display

6.1 General Description

- The text display is used to display information about the appliance and the system and to alter the settings displayed.
- Once the appliance has been in operation for one day, the text display module has a power buffer period of about 10 hours during which it will run without the mains power supply. After that period has elapsed, the clock function shuts down but all other settings are retained.

6.2 Programming

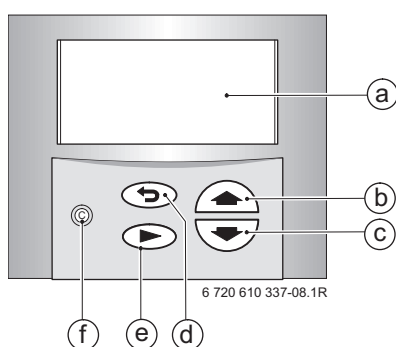


Fig. 35 Controls

- a Display
- b "Up"/"More" button
- c "Down"/"Less" button
- d "Back" button
- e "Next" button
- f "Delete" button

The standard display shows the following information:

- Time
- Room temperature (if TR 2 connected)
- CH flow temperature.

Additional indication if a special programme is active:

- x holidays
- Hot water immediately
- Constant on (comfort, if TR2 is not connected)
- Constant off (economy, if TR2 is not connected).

Other special operating modes may be displayed during commissioning, servicing, etc.

The programming procedure is described in detail below **using the clock** function as an example:

- ▶ To start programming, press any button, e. g. . The display lighting switches on and the main menu is displayed:

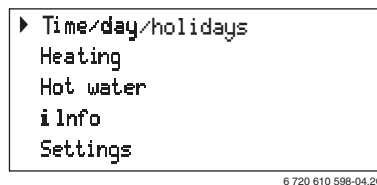


Fig. 36 Main menu

- ▶ Use the or button to move the cursor arrow on the left of the menu so that it points to the desired menu item. In this example, the cursor is positioned next to the menu item **Time/day/holidays**.
- ▶ Confirm the selection by pressing the button. The corresponding submenu is displayed:

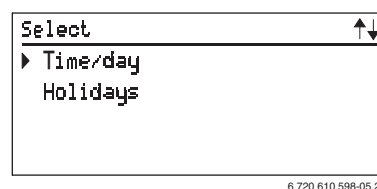


Fig. 37 Submenu: Time/day

In the submenus, the top line indicates what action is required.

The bottom line shows the previous menu level, if applicable (see fig. 38).

- ▶ Use the or button to select **Time/day**.
- ▶ Confirm the selection by pressing the button. The corresponding submenu is displayed:

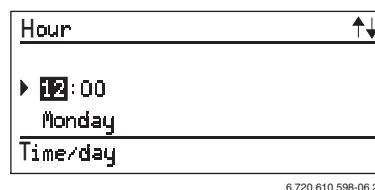


Fig. 38 Setting the hour

When settings are being entered, the setting to be altered is indicated on the top line. In addition, the setting being altered is displayed with a dark background.

- ▶ Use the or button to set the hour.
 - Press and release to change the display by one unit at a time
 - Press and hold to change the display rapidly
- ▶ Confirm the setting by pressing the button.
- ▶ Use the or button to set the minutes.
- ▶ Confirm the setting by pressing the button.
- ▶ Use the or button to set the day of the week.

- ▶ Press the  button to confirm the setting. The cursor then returns to the top line.

-or-

- ▶ Press the  button to confirm the setting and return to the previous menu (fig. 37 page 25).

-or-

- ▶ Do not press any other buttons for 15 minutes.

6.2.1 Deleting a setting

Either overwrite the setting or press the  button to delete it.

- ▶ Find the setting to be deleted.
- ▶ Press and release the  button.
The display shows --:--

6.2.2 Resetting all parameters to their original settings



The hours of service can not be reset to 0.

- ▶ Press and hold the  button for more than 15 seconds.

After about 5 seconds, the following message appears on the display:

ATTENTION

Delete all parameters in x seconds

Once the reset has been completed, the following message is displayed:

Please wait... Initialising

6.3 Menu structure

Main menu	Submenu			Parameters to change/select	Page
	1.	2.	3.		
Time/day/holidays	Time/day	-	-	- Hours - Minutes - Day of week	27
	Holidays	-	-	Days holiday	27
Heating	Heating program	-	-	- Day - 1st operating mode - 1st switching point ... - 6th switching point	27
	Set economy temp. (if TR2 is connected)	-	-	5...30°C	28
	Manual (if TR2 is not connected)	-	-	- Automatic - Constant on (comfort) - Constant off (economy)	28
Hot water	Hot water program	-	-	- Day - 1st operating mode - 1st switching point ... - 6th switching point	29
Info	-	-	-	-	28
Settings	Heating	-	-	Optimum Start Off/On	29
	Hot water (ZSBR-models)	-	-	Only charging times/times and temperatures	28
	Service	Display service param.	-	-	29
		Further options	Language	-English/ -Français/ -Deutsch	29
				-Time correction -LCD contrast	29 29
				-	29
				-	29

6.4 Setting the time/day

6.4.1 Setting the time and day

For details of how to set the time and day, refer to page 25.



Changing winter and summer time:

- ▶ Only adjust the clock! Do not alter the switching points (for heating, economy, etc.).

6.4.2 Holidays

In the Holiday programme, the central heating runs in Economy mode and the hot water is switched off (frost protection function remains active).

- ▶ From the main menu, select **Time/day/holidays**, and from the first submenu select **Holidays**.
- ▶ Enter the number of days holiday by pressing  or  (max. 99 days holiday).

After the set number of days, the text display module automatically cancels Economy mode at midnight on the last day and returns to Automatic mode.



The day on which you enter the days holiday counts as the first day of the holiday, i.e. the unit starts the holiday program immediately. Only include the day on which you are returning if you **don't** want the heating to return to the normal program on that day!

To cancel Holiday mode early:

- ▶ In the **Holidays** submenu:
Press the  button until the display shows **0**.

6.5 Heating

6.5.1 Heating programme

Comfort Mode:

- With TR2 Room thermostat fitted:
Central heating is on. House will be heated to temperature set on TR2.
- Without TR2 Room thermostat fitted:
Central heating is on. Primary water is heated to temperature set at (radiator symbol) dial.

Economy Mode:

- With TR2 Room thermostat fitted:
Central heating is on. House will be heated to temperature set on "Economy mode" of Text Display.
- Without TR2 Room thermostat fitted:
Central heating will be off.

Frost protection:

Central heating is off. Boiler will only fire if sensor registers temperatures below 5°C.

Basic setting (Automatic mode)

- The appliance switches automatically between normal heating, Economy mode and Frost protection mode according to the timer settings entered.
- Basic setting:
 - Heating (Comfort) starts at 6:00 am
 - Economy starts at 10:00 pm

Setting options

- Maximum of six switching points per day with three different operating modes (Comfort, Economy, Frost protection).
- Same times for Monday to Friday.
- Same times for Saturday and Sunday.
- Different times for every day.

Setting switching times and operating mode

- ▶ From the main menu select **Heating** and then from the first submenu, select **Heating program**.
- ▶ Select **Monday - Friday**, Saturday and Sunday or an individual day of the week.
 - **Monday - Friday**: to have "Comfort" and "Economy" or "Frost protection" switching on at the same times every weekday.
 - **Saturday - Sunday**: to have "Comfort" and "Economy" or "Frost protection" switching on at the same times Saturday and Sunday.
 - Individual day of the week (e. g. **Thursday**): to have the relevant program always switching on at the specified time on that day of the week, i.e. "Comfort", "Economy" or "Frost protection" at the same time every Thursday.
- ▶ Press . The display shows **Set 1. operating mode**.
- ▶ Set the desired first operating mode (Comfort, Economy or Frost protection).
- ▶ Press . The display shows **Set 1. time period**.
- ▶ Set the desired first time period.
- ▶ Press . Set the following operating modes and time periods as described for the first.
- ▶ If necessary: select the next day and enter the operating modes and timer periods as described above.



If the settings for a particular day of the week are different from the settings for the other days, then if **Monday - Friday or Saturday and Sunday** is selected, the display shows **--:--**, i.e. there are no common switching points for those options.

Timer periods and operating modes you do not wish to change can be skipped by pressing .

6.5.2 Setting the Economy temperature (if TR2 is connected)

This option allows you to set the room temperature for Economy mode (**Off (Economy)**).

This function is only active if:

- Automatic mode or Economy mode is set on the TR2 room thermostat.
- ▶ From the main menu, select **Heating** and then from the first submenu, select **Set Economy temp..**
- ▶ Use the  or  button to set a temperature between 5 and 30 °C.

6.5.3 Manual operating mode (if TR2 is not connected)

For selecting an operating mode that is different from the one set in the heating programme (**Automatic mode**).

- You can choose between **Automatic**, **Constant on (comfort)** and **Constant off (economy)**.
- The manually selected operating mode starts immediately.
- Constant off (economy) and Constant on (comfort) are automatically reset at 00.00 (midnight).
- To cancel the manually selected operating mode:
 - select the relevant menu and then press the  button,
 - or select a different operating mode,
 - or set **Holiday**.
- ▶ From the main menu select **Heating** and then from the first submenu **Manual** select required mode.

6.6 Hot water

General description

- **Combi models only:** The basic settings provide a straightforward timer programme: enabling Hot Water pre-heat from 5:00am disabling Hot Water preheat from 10:00pm. The ECO button must not be lit.

6.7 i Info

- ▶ Select **Info** from the main menu.

You can view the following information:

Display text	Description
Room temperature (if TR 2 connected)	Current temperature in the room where TR 2 is installed
Required room temperature (if TR 2 connected)	Required temperature in room where TR 2 is installed
Operating mode (if TR 2 connected)	E. g. Heating, Economy in Automatic mode or Economy, Heating, Frost protection in manual mode
Max. flow temp.	Maximum CH flow temperature set on the temperature control for CH flow
Actual flow temp.	Actual CH flow temperature
Required flow temp.	Required CH flow temperature
Max HW temp.	Maximum permissible hot water outflow temperature
Required HW temp.	Required hot water temperature
Actual HW temp.	Actual hot water outflow temperature
Storage Tank charge released or blocked	Shows, if hot water is released or blocked
Storage Tank charge on or off or Storage Tank charge afterrunning	Shows, if hot water is on or off, or if the pump for the Storage Tank afterrunning is on
Boiler operat. mode winter/ summer	Indicates which mode the CH flow temperature control is set to
Burner on/off	Indicates whether the burner is alight or not
Pump on/off	Indicates whether the integral pump is switched on or off

6.8 Settings

6.8.1 Heating (if TR 2 is connected)

Optimum Start

If the optimum start facility is used:

Set the heating ON time to 1 hour before the house needs to be at the required temperature.

The boiler will start in heating mode at the optimum time, which could be at any time during that hour.

- ▶ From the main menu, select **Settings** and from the first submenu, select **Heating**.
- ▶ Press  or  to switch Optimum Start on or off.

Basic setting: "ON"

6.8.2 Hot Water (Storage Tank, system models only)

The text display can control the hot water either with **Times and temperatures** or **only times**.

- **Times and temperatures:** One can choose up to six different times with temperatures, see page 28 "Hot water".
- **Only times:** During that times the Storage Tank will be charged to the chosen temperature.
- ▶ From the main menu, select **Settings** and from the first submenu select **hot water**.
- ▶ Press  or  to switch Times and temperatures or **only times**.



Turn the hot water temperature control  always higher than the temperature at the text display is chosen.

6.8.3 Service

Displaying service functions

This option displays various current settings and statuses of the electrically controlled appliance and system components for the benefit of the heating engineer.

Service parameters

Language

Available languages are: English, Français (French), Deutsch (German).

- ▶ From the main menu, select **Settings**, from the first submenu select **Service**, from the Second submenu select **Further options**, and from the third submenu select **Language**.
- ▶ Press  or  to select the desired language.

Two other supplementary functions can be selected from the third submenu Language:

- Time correction
- LCD contrast.

Time correction:

- ▶ Press and hold the  button (about 5 seconds) until the display shows **Time correction and LCD contrast**.
- ▶ Press  or  to select **Time correction**.
- ▶ Press the  button. The display shows **Change value**.
- ▶ Press  or  to set the number of seconds in 24 hours.

Basic setting: "+ 0 s"

LCD contrast:

- ▶ Press and hold the  button (about 5 seconds) until the display shows **Time correction and LCD contrast**.
- ▶ Press  or  to select **LCD contrast**.
- ▶ Press the  button. The display shows **Change value**.
- ▶ Press  or  to adjust the **LCD contrast**.

Basic setting: e. g. "47"

Operating times

This option shows the hours of service (appliance, burner and hot water) since commissioning.

- ▶ From the main menu, select **Settings**, from the first submenu select **Service**, from the Second submenu select **Further options**, and from the third submenu select **Operating times**.

Fault history

This option displays any faults that have occurred for the information of the service engineer. The first fault displayed may still be active. Any other faults displayed are no longer active.

- ▶ From the main menu, select **Settings**, from the first submenu select **Service**, from the Second submenu select **Further options**, and from the third submenu select **Fault history**.

6.9 Individual timer programmes

Tables for your own timer programmes you find in the User Manual.

7 Individual settings

7.1 Mechanical settings

7.1.1 Checking the size of the expansion vessel

Maximum pressure at maximum CH flow temperature is 2.5 bar. If the pressure is greater than this then fit an extra expansion vessel. Refer to table 12.

System Capacity – BS7074:1

Expansion Vessel Pressure and System Capacity			
Expansion Vessel		litres	10
Expansion Vessel Charge Pressure		bar	0.75
System pressure and capacity	1 bar	litres	82
	1.5 bar	litres	46

Table 12

7.1.2 Setting the central heating flow temperature

The central heating flow temperature can be set to between 35°C and 88°C.

Limited maximum setting for low-temperature operation

The temperature control is factory limited to setting **E**, giving a maximum flow temperature of 75°C.

Adjustment of the heating output to the calculated heat demand is not required by the heating systems regulations.

Removing the maximum setting limit

For heating systems which require higher flow temperatures, the maximum setting limit can be removed.

- ▶ Lift off the yellow button on the temperature control  with a screwdriver.

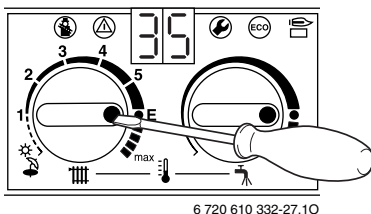


Fig. 39

- ▶ Rotate yellow button through 180° and replace (dot facing inwards).
The CH flow temperature is no longer limited.

Control setting	CH flow temperature
1	approx. 35°C
2	approx. 43°C
3	approx. 51°C
4	approx. 59°C
5	approx. 67°C
E	approx. 75°C
max	approx. 88°C

Table 13

7.2 Settings on the Bosch Heatronic

7.2.1 General description

The text display module provides a convenient means of setting various appliance functions.

This description is limited to those functions necessary for commissioning.

Service function	Code no.	see page
Anti-cycle time	2.4	31
Max. CH flow temp.	2.5	31
Max. heating output	5.0	31
Constant hot water cycle-time	6.8	31
Variable pump settings	7.0	31

Table 14



For a detailed description, refer to Service Booklet for the Engineer 7 181 465 347.

Displaying service functions

All service functions are displayed.

- ▶ Press any button to activate the main menu.
- ▶ Press  or  button until the arrow cursor is pointing to **Settings**.
- ▶ Press the  button.
- ▶ Press  or  button until the arrow cursor is pointing to **Service**.
- ▶ Press the  button.
- ▶ Press the  button to select **Display service parameters**.
Service function **0.0, Last fault** is displayed.
- ▶ Press the  or  button to cycle through the current settings.
- ▶ Press the  button to exit the menu.

Setting service functions

Only the service functions that can be set are displayed.

- ▶ Press any button to activate the main menu.
- ▶ Press  or  button until the arrow cursor is pointing to **Settings**.
- ▶ Press the  button.
- ▶ Press  oder  button until the arrow cursor is pointing to **Service**.
- ▶ Press the  button.
The cursor is pointing to **Display service parameters**.
- ▶ Press and hold the  button (for about 5 seconds) until the display shows **Adjust service parameters** and the first service function to be set, e.g. **2.0, Operating mode**. If a fault has occurred, the display will show 0.0 and the last fault.
- ▶ Press the  or  button until the desired service function is displayed.
- ▶ Press the  button.
The first line of the display shows **Change value**.
- ▶ Use the  or  buttons to enter the required setting.
- ▶ Press the  button.
The text display shows **ATTENTION Store settings?**.
- ▶ Press  or  to select **yes** or **no**.
- ▶ Press  to confirm your selection.
The text display shows **Please wait ...** ..., and the service function is then displayed with the new setting.
- ▶ Press the  or  button until the next function you wish to change is displayed.

-or-

- ▶ Press the  button to exit the menu.

7.2.2 Setting the anti-cycle time (Service Function 2.4)

This service function is only active if Service Function 2.7, automatic anti-cycle time, is deactivated.

The anti-cycle time can be set to between 0 and 15 minutes (is factory set to 3 minutes).

If the setting 0 is entered, the anti-cycle time is inactive.

The shortest possible anti-cycle time is 1 minute (recommended for single-pipe and hot-air heating systems).

7.2.3 Setting the maximum CH flow temperature (Service Function 2.5)

The maximum CH flow temperature can be set to between 35°C and 88°C (factory setting).

7.2.4 Setting the heating output (Service Function 5.0)

The heating output can be set to any level between min. rated heat output and max rated heat output to limit it to the specific heat requirements.



The full rated heat output is still available for hot water or charging the hot water cylinder even if the heating output has been limited.

The factory setting is the max. rated heat output, 100 %.

- ▶ Look up heating output in kW and corresponding code number on the settings tables for heating output (see page 47).
- ▶ Enter the code number on the text display module.
- ▶ Measure the gas flow rate and compare with the figures specified for the code number shown. If different, correct code number.

7.2.5 Constant hot water cycle time (Service Function 6.8)

In Comfort mode "ECO light off", the hot water inside the appliance is held constantly at the set temperature. For that reason, the appliance switches on if the water temperature falls below a certain temperature. In order to prevent it switching on and off too frequently, the constant hot water cycle time service function allows you to set the minimum period between switching off and on again. This function has no effect on normal demand for hot water and relates only to the constant hot water function in Comfort mode.

The cycle time can be set to any period between 20 and 60 minutes (is factory set to 20 minutes).

7.2.6 Variable pump settings (Service Function 7.0)

The pump speed varies automatically to match the water flow requirement of the system determined by the position of thermostatic radiator valves. An automatic by-pass must not be used.

The Service Function 7.0 is factory set to 4 which will accommodate the majority of heating systems.

Information on the re-settings of this functions can be found in the Service Booklet for the Engineer number 7-181-465-349.

7.3 Setting the gas/air ratio

The appliance is set at the factory and adjustment to the CO₂ settings (gas/air ratio) is only required where the appliance has been stripped down and assembled or if the fan, burner or gas valve are replaced or the appliance has been converted to a different gas type, see section 8.

8 Converting the appliance to different gas types

The setting is factory sealed at maximum. Adjustment to the rated heat input and min. heat input is not necessary.

Checking the gas supply pressure

- Check the gas supply pressure at the gas supply pressure testing point.



Natural gas appliances must not be operated if the gas supply pressure is below 18 mbar or above 24 mbar.
LPG appliances must not be operated if the supply pressure is below or above 37 mbar.

Natural gas

- Appliances for **natural gas type G20** are factory set to Wobbe-Index 15 kWh/m³ and 20 mbar supply pressure and sealed.

Conversion kits

Model	For conversion from ...	Order no.
R 30 HE plus	N.G to L.P.G	7 716 192 295
R 35 HE plus	N.G to L.P.G	7 710 149 047
R 40 HE plus	N.G to L.P.G	7 716 192 298

Table 15

- Instructions are sent with each conversion kit.

8.1 Setting the gas/air ratio

The gas/air ratio may only be adjusted on the basis of a CO₂ measurement at max. heat output and min. heat output using an electronic tester.

- Switch off the appliance at the master switch (O).
- Remove the outer case (see page 14, refer to fig. 13).
- Switch on the appliance at the master switch (I).
- Unscrew sealing plug from flue gas testing point (234). Refer to fig. 40.
- Insert testing probe about 135 mm into the flue gas testing point and seal testing point.

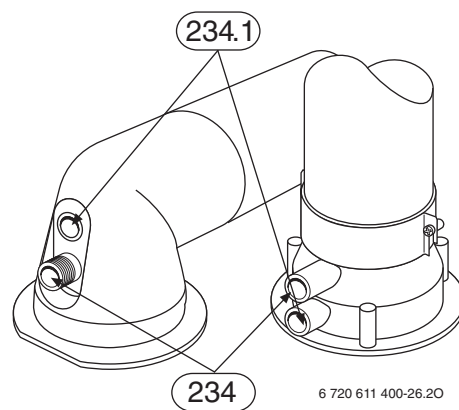


Fig. 40

- On the text display unit, select in the main menu **Settings, Service, Display service parameters**.
- Press and hold the  button (for about 5 seconds) until the display shows **Adjust service parameters** and the first service function to be set, **2.0 Operating mode**. If a fault has occurred, the display will show 0.0 and the last fault.
- Press  or  until the display shows **2.0 Operating mode normal**.
- Press the  button.
- Press  or  to select Max.
- Measure the CO₂ level.
- Prise off the seal on the gas flow restrictor.
- Adjust the gas flow restrictor (63) to obtain the CO₂ level given in Table 16. Refer to fig. 41

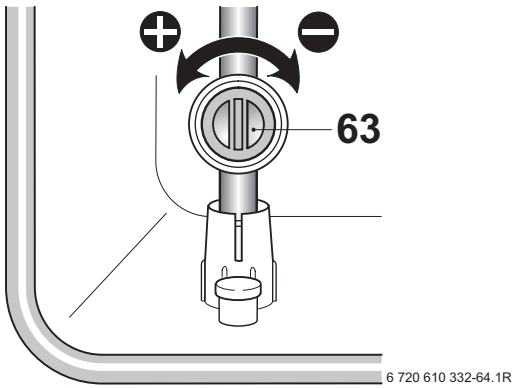


Fig. 41

R 30 HE		
Gas Type	CO ₂ reading at max. rated heat output	CO ₂ reading at min. rated heat output
Natural gas type G20	9.2 %	8.8 %
LPG G31 (propane)	10.8 %	10.5 %

Table 16

R 35 HE	
Gas Type	CO ₂ reading at max. and min. rated heat output
Natural gas type G20	9.0 %
LPG G31 (propane)	10.8 %

Table 17

R 40 HE	
Gas Type	CO ₂ reading at max. and min. rated heat output
Natural gas type G20	9.2 %
LPG G31 (propane)	10.8 %

Table 18

- Press  or  to select Min.
- Measure the CO₂ level.

- Remove the seal from the gas valve adjusting screw (64) and adjust the CO₂ level to the figure given in Table 16 for min. rated heat output. Refer to fig. 42.

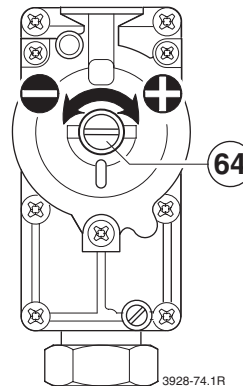


Fig. 42

- Recheck the levels at min. and max. rated heat output and re-adjust if necessary.
- Press  or  until the display shows **normal**.
- Press the  button. The text display shows **Store settings**.
- Press  to select **yes**.
- Press the  button.
- Remove testing probe from the flue gas testing point (234) and refit sealing plug.
- Re-seal gas valve adjusting screw and gas flow restrictor.
- Replace the outer case by locating it on the top lugs and pushing backwards until the bottom clips are fully engaged. Check that the case is properly aligned with facia. Refer to fig. 13.
- Secure by replacing the screw at the bottom left. Refer to fig. 13.

8.2 Testing combustion air/flue gas at set heat output

8.2.1 Testing the O₂ or CO₂ level in the combustion air



By testing the O₂ or CO₂ level in the combustion air the gas tightness of a type C₁₃, C₃₃ **flue system** can be checked. The O₂ level must not be less than 20,6 %. The CO₂ level must not exceed 0,2 %.

- ▶ Press and hold the button until the display shows -- --. "Chimney sweep" mode is now active. The button will light up and the display shows the CH flow temperature.



In "chimney sweep" mode, the appliance switches to max. rated heat output or the set heating output. You then have 15 minutes in which to measure the levels. After that, the appliance switches back from "chimney sweep" mode to normal mode.

- ▶ Remove sealing plug from combustion air testing point (234.1, fig. 43).
- ▶ Insert testing probe about 80 mm into the testing point and seal testing point.

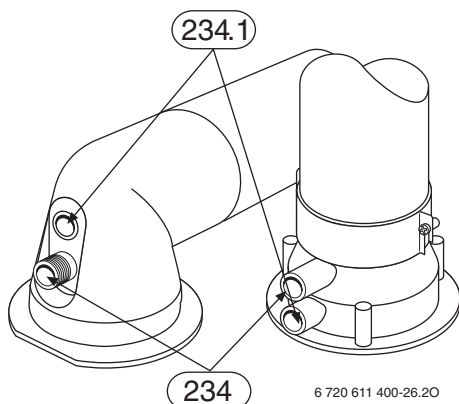


Fig. 43

- ▶ Measure O₂ and CO₂ levels.
- ▶ Refit sealing plug.
- ▶ Press and hold button until the display shows -- --. The button will stop flashing and the display shows the CH flow temperature.

8.2.2 Testing CO and CO₂

- ▶ Press and hold the button until the display shows -- --. "Chimney sweep" mode is now active. The button will light up and the display shows the CH flow temperature.



You have 15 minutes in which to measure the levels. After that, the appliance switches back from "chimney sweep" mode to normal mode.

- ▶ Remove sealing plug from flue gas testing point (234, fig. 43).
- ▶ Insert testing probe about 135 mm into the testing point and seal testing point.
- ▶ CO- and CO₂ levels.
- ▶ Refit sealing plug.
- ▶ Press and hold button until the display shows -- --. The button will stop flashing and the display shows the CH flow temperature.

9 Maintenance



- ▶ Always disconnect the appliance from the electrical power supply (fuse, circuit breaker) before carrying out any work on the electrical systems or components.



- ▶ Always turn off the gas cock before carrying out any work on components which carry gas.



There is a Service booklet for the Engineer, order no. 7-181-465-349, available to competent persons.



All safety and control systems are monitored by the Bosch Heatronic. In the event of a component fault, the text display shows a fault code.

- ▶ The User should be recommended to have the appliance serviced regularly by a competent person.
- ▶ Use only genuine spare parts
- ▶ Refer to the Spare Parts List when ordering spare parts.
- ▶ Always renew seals and O-rings removed during servicing or repair work.
- ▶ Use only the following types of grease:
 - Water valve: WRAS approved silicon based grease
 - Unions: approved sealant.
- ▶ To drain the appliance shut the system valves and open the pressure relief valve.
- ▶ Upon completion of any electrical work check for earth continuity, correct polarisation and resistance to earth.

Replace the text display module or the Heatronic PCB

If the text display module is replaced, the service function settings are retained.

- ▶ The remaining settings have to be re-entered.

If the Heatronic PCB is replaced:

- ▶ Re-enter the service function settings as recorded in the commissioning record.

9.1 Pre-Service Check List

		Date							
1	Call up the last fault stored by the text display, (see page 29).								
2	Check ionisation current, Service Function 3.3 , (see page 37).								
3	Perform visual check of air/flue duct. Visual check of diaphragm for soiling and splits (see page 39).								
4	Check gas supply pressure (see page 32).	mbar							
5	Test combustion air/flue gas (see page 34).								
6	Check CO ₂ setting for min./max. (gas/air ratio) (see page 32).	min. % max. %							
7	Check gas and water systems for leaks (see page 15).								
8	Check hot water outlet temperature (see page 37).								
9	Check heat exchanger (see page 37).	mbar							
10	Check burner (see page 38).								
11	Clean condensation trap (see page 39).								
12	Check charge pressure of expansion vessel matches static head of heating system.	mbar							
13	Check central heating system pressure.	mbar							
14	Check electrical wiring for damage.								
15	Check heating programmer settings in the text display.								
16	Check appliances that are part of the heating system.								

Table 19

9.2 Description of servicing operations

The combustion performance must be checked before and after any servicing work on the combustion and burner components. Refer to section 8.2.

Checking the ionisation current, Service Function 3.3

- Select Service Function **3.3**. (See page 30 "Displaying Service Functions")

If the display shows 'Medium' or 'High' while the boiler is firing, the ionisation current is OK. If the display shows 'No' or 'Low' while the boiler is firing, the electrode assembly (32.1, page 6) must be cleaned or replaced.

Domestic hot water

If, after checking the dynamic pressure, the flow rate is too slow:

- remove the domestic hot water heat exchanger and replace,
- Before removing the heat exchanger shut the inlet valve and drain the hot water circuit.
- Use new seals when replacing the heat exchanger.

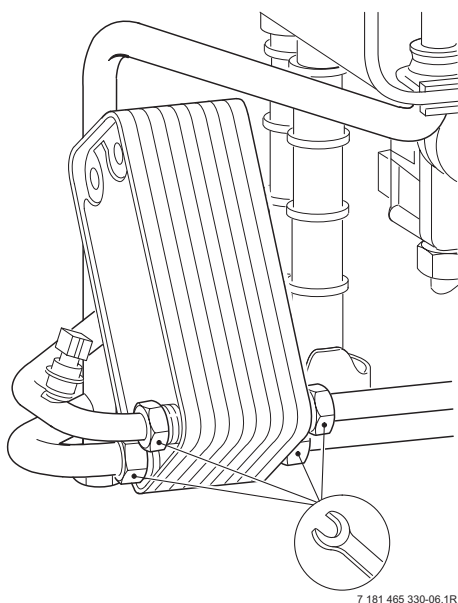


Fig. 44

Primary Heat exchanger

There is a special accessory kit (no. 840) for cleaning the heat exchanger, order no. 7 719 001 996.

- Check control pressure on the air - gas mixer unit at max. rated heat output using an electronic manometer.

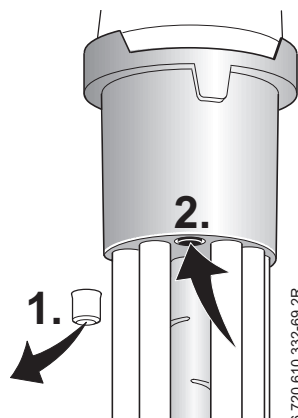


Fig. 45



The heat exchanger should only be cleaned if the control pressure is
4.4 mbar (R30 HE plus)
6.5 mbar (R35 HE plus)
6.0 mbar (R40 HE plus)
 (depression) or less.

- Remove cleaning access cover (415, page 6) and the metal plate below it, if present. Refer to fig. 2.
- Unscrew condensation trap and place suitable container underneath. Refer to fig. 46.
- Remove the fan and the burner as described in the text headed "Burner" (see page 38).

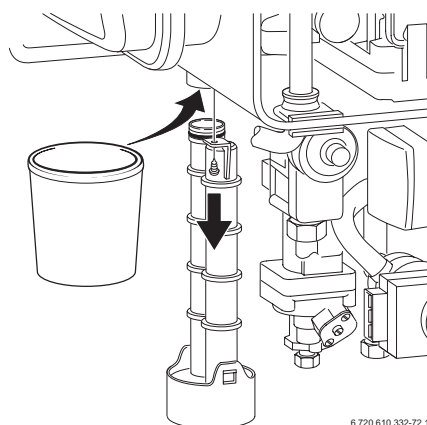


Fig. 46

- Loosen any deposits in the heat exchanger from top to bottom using the cleaning blade. Refer to fig. 47.

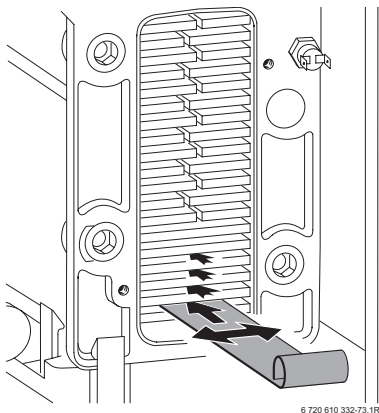


Fig. 47

- Clean the heat exchanger from top to bottom using the brush. Refer to fig. 48.

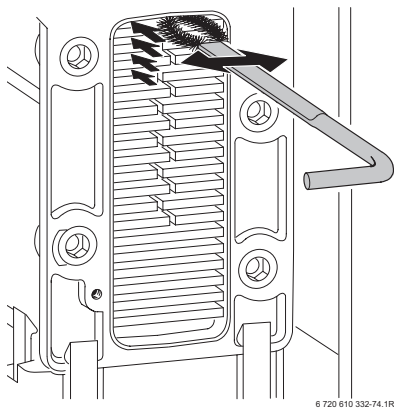


Fig. 48

- Flush the heat exchanger from the top. Refer to fig. 49.
- Clean out the condensate collector and trap connection (with other end of brush).

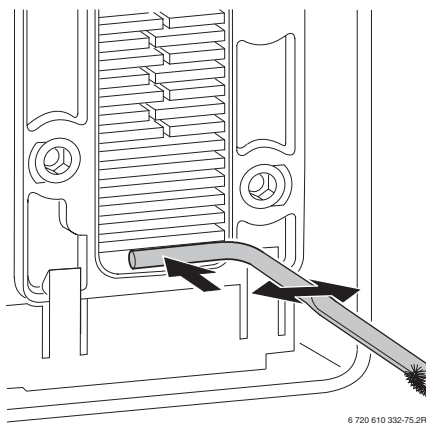


Fig. 49

- Refit the clean-out cover using a new seal and tighten screws to torque of approx. 5 Nm.

Burner

- Check that the gas cock is turned off and the master switch is in the OFF position
- Remove the clips (1) and unscrew the two bolts (2). Refer to fig. 50.
- Unscrew and remove the two hexagon screws securing the fan (3).
- Slacken fully the rear securing bolt (4).
- Remove the burner coverplate.

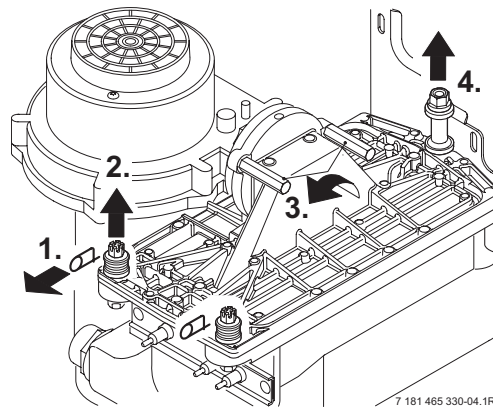


Fig. 50

- Remove the burner skin and clean components. Do not use a wire brush. Refer to fig. 51.

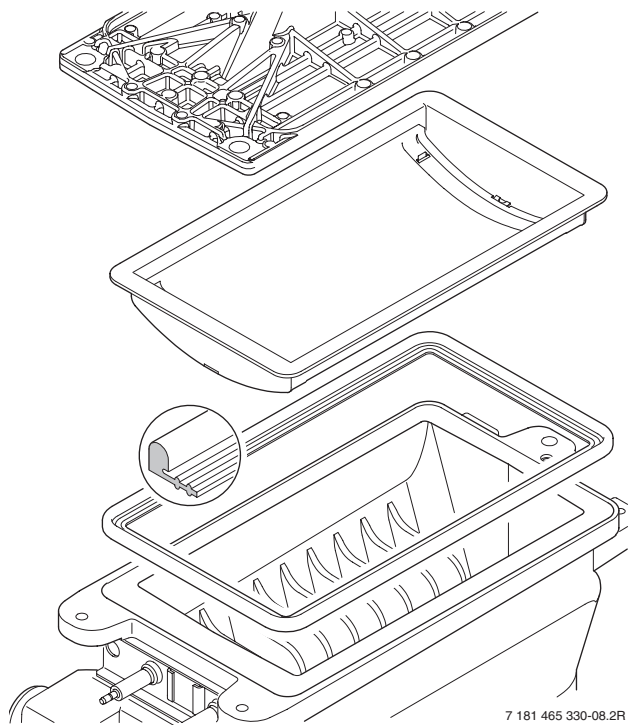


Fig. 51

- Re-assemble burner in reverse order, inspect seal for damage and replace if necessary.
- Adjust gas/air ratio. Refer to section 8.2.

Condensation trap

In order to prevent spillage of condensate the condensation trap should be completely removed, (see page 37, fig. 46).

- ▶ Unscrew condensation trap and check connection to heat exchanger is clear.
- ▶ Remove condensation trap cover and clean.
- ▶ Fill condensation trap with approx. 1/4 l of water and refit.

Electrode assembly

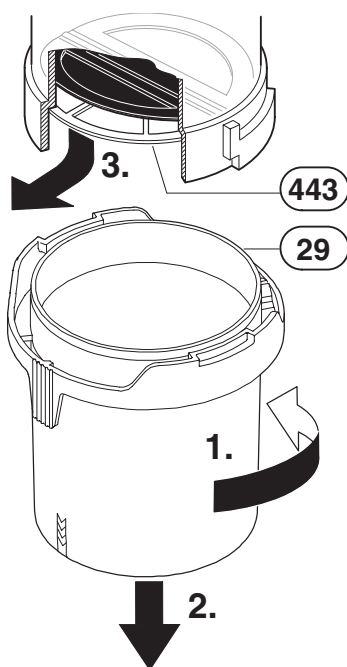
- ▶ Switch off the master switch.
- ▶ Pull off the leads from the electrodes. Refer to fig. 2.
- ▶ Unscrew the two fixing screws and carefully remove the electrode assembly. Refer to fig. 45.
- ▶ Clean the electrodes with a non-metallic brush. (The spark gap should be 4,5 mm $\pm$ 0,5 mm.)
- ▶ Replace and re-connect the assembly taking care not to mislay the inspection window.

Diaphragm in mixer unit for 30 HE plus



- ▶ Take care not to damage diaphragm (443) when removing and refitting it.

- ▶ Open mixer unit (29).
- ▶ Carefully withdraw diaphragm (443) from fan intake tube and check for soiling and splits.



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Fig. 52

- ▶ Carefully refit diaphragm (443) the correct way round into the fan intake tube.

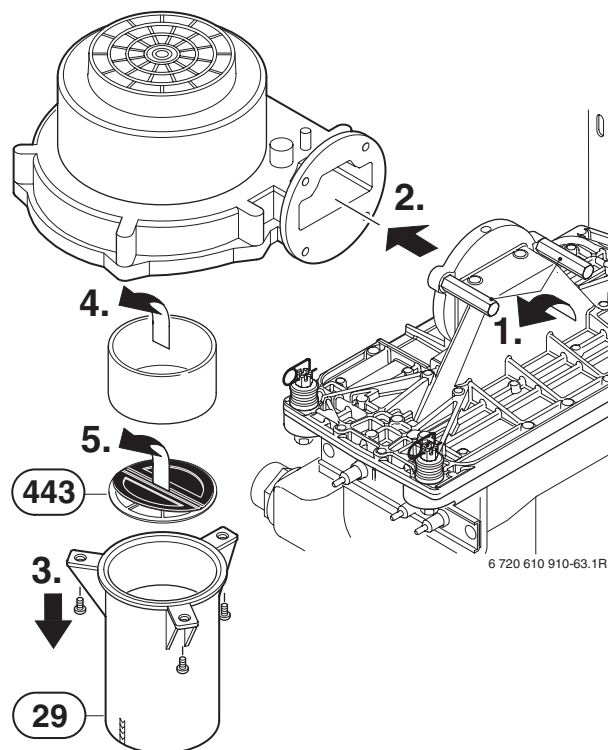


The flaps of the diaphragm (443) must open upwards.

- ▶ Seal the mixer unit (29).

Diaphragm in mixer unit for 35 & 40 HE plus

- ▶ Remove fan and mixer unit assembly.



6 720 610 910-63.1R

Fig. 53

- ▶ Unscrew mixer unit (29).
- ▶ Remove sleeve.
- ▶ Carefully remove diaphragm (443) and check for soiling and cracks.
- ▶ Refit diaphragm (443) taking care to ensure it is the correct way round.



The flaps of the diaphragm (443) must open upwards.

- ▶ Refit mixer unit (29) and fan assembly.

Siphon

- Unscrew the clip and disconnect the pipe to the siphon.
- Remove the drain plug to drain the siphon.
- Unscrew the securing nut from beneath the side facia and remove the siphon. Refer to figure below.
- Refit and prime the siphon.

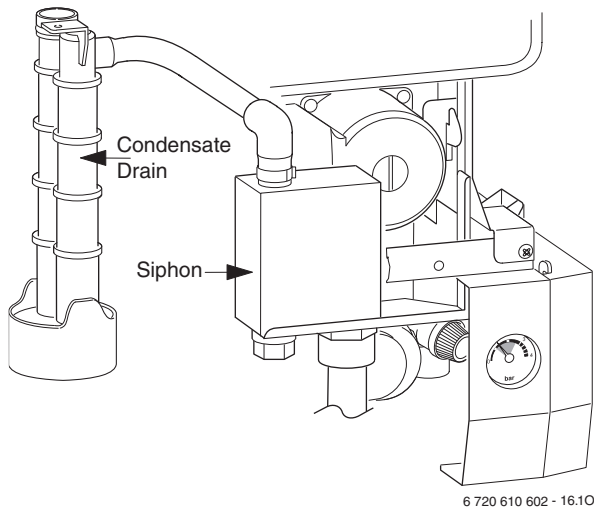


Fig. 54

Expansion vessel

The expansion vessel should be checked once a year.

- Depressurise appliance.
- If necessary, adjust expansion vessel charge pressure to static head of the heating system.

Heating system pressure



Fill the system using the WRAS approved filling loop.

- The pointer on the pressure gauge should be 1 bar.
- If the pointer is below 1 bar (when the system is cold), water should be added until the pointer is 1 bar again.
- **Max. pressure** of 2.5 bar when the heating system water is at maximum temperature must not be exceeded. If this pressure is exceeded then an extra expansion vessel must be fitted in the system return as close to the appliance as possible.
- If the system does not retain the pressure, the expansion vessel and the heating system should be checked for leaks.

9.3 Replacement of Parts

Before changing any components check that the gas is turned off and that the appliance is electrically isolated. When necessary close the system valves and drain the appliance.

Refitting is a reverse of the procedure for removal using new seals or o-rings as appropriate.

9.3.1 PCB control board and transformer

- Switch off the appliance.
- Disconnect appliance from the power supply.
- Unplug all connectors from the control box (inc. keyed plug). Access is gained by removing the covers. Refer to fig. 25, 26.
- Remove screw holding power connector earth lead and remove earth lead.
- Remove two top fixing screws from the control box. Refer to fig. 55.

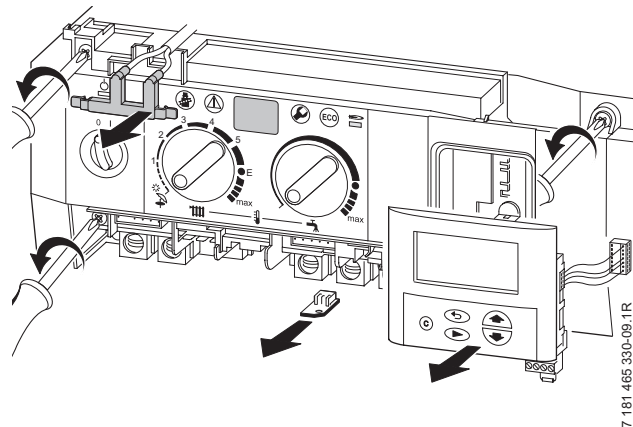


Fig. 55

- Lower the control box.
- Unscrew earth lead.
- Unscrew four fixing screws from cover plate. Refer to fig. 56.
- Prise off cover plate.
- Pull off transformer.
- Remove pcb holder.

- Remove the pcb control board.

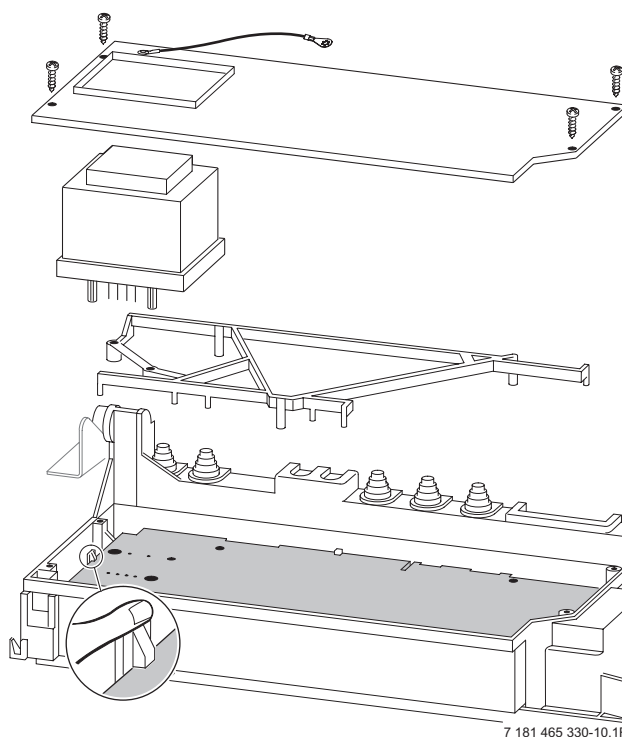


Fig. 56

Fuses

- Remove the connections covers. Refer to fig. 25, 26.

The fuses are located adjacent to the mains connector block and connector ST18. Refer to fig. 4.

Fuse, item 312, is only replaceable by removing the pcb.

Spare fuses are fixed to the connections cover.

A fuse pack is available: Part number 8 744 503 010 0.

9.3.2 Fan Assembly

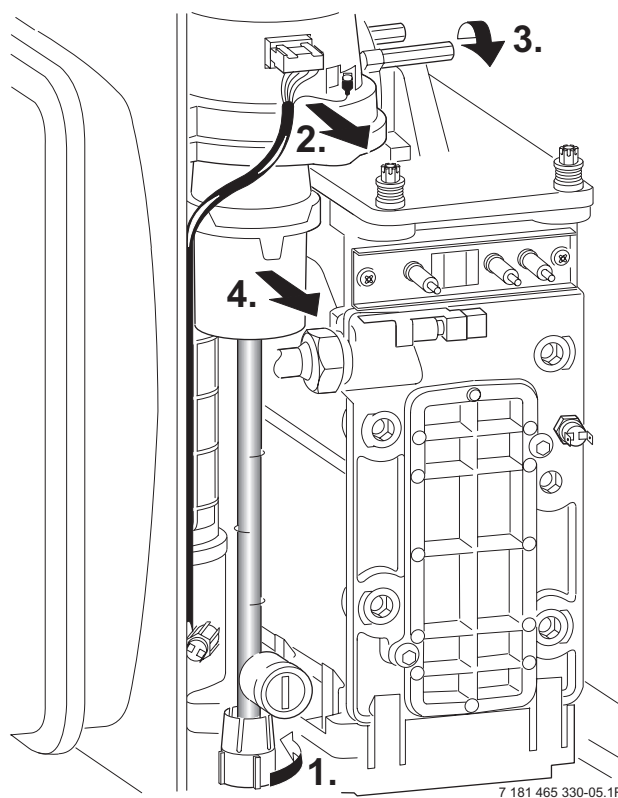


Fig. 57

- Switch off the appliance.
- Undo lower pipe union on gas pipe (1.). Refer to fig. 57.
- Remove fan lead and earth connector (2.). The earth connector has a positive clip fixing.
- Remove fixing screws attaching fan to the burner cover (3.).
- Remove fan together with gas pipe and mixer unit.
- Separate the fan from the pipe and mixer unit by twisting the mixer unit to release it (4.).

9.3.3 Pump

- Switch off the appliance.
- Disconnect the appliance from the power supply.
- Remove two switch box fixing screws (1.). Refer to fig. 58.
- Lower switchbacks (2.).
- Remove screw from underside of right-hand plastic cover plate (3.).
- Pull cover plate forwards to remove (4.).
- Unscrew and remove the siphon by releasing the jubilee clip. Refer to fig. 54.
- Unscrew the pump union nuts (5.). Refer to fig. 58.
- Carefully remove the pump and disconnect the leads.

Alternatively

- ▶ After removing the siphon release the four Allen screws and remove and replace the pump head.

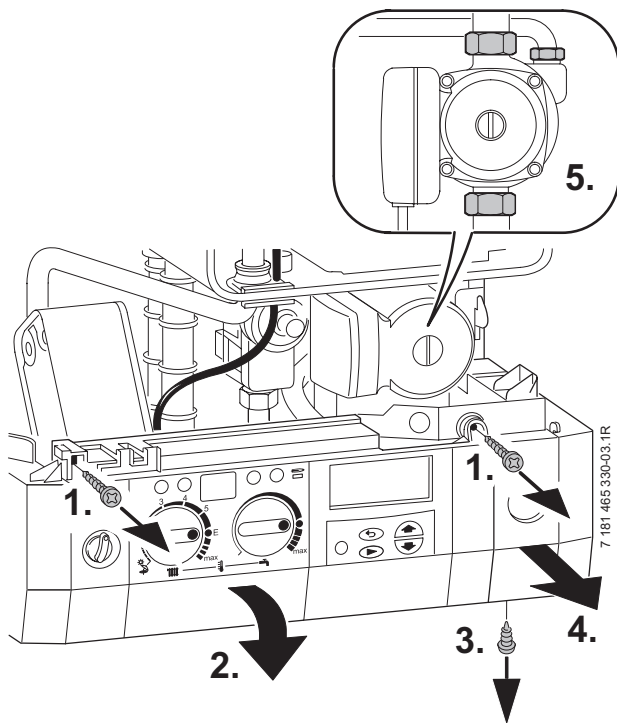
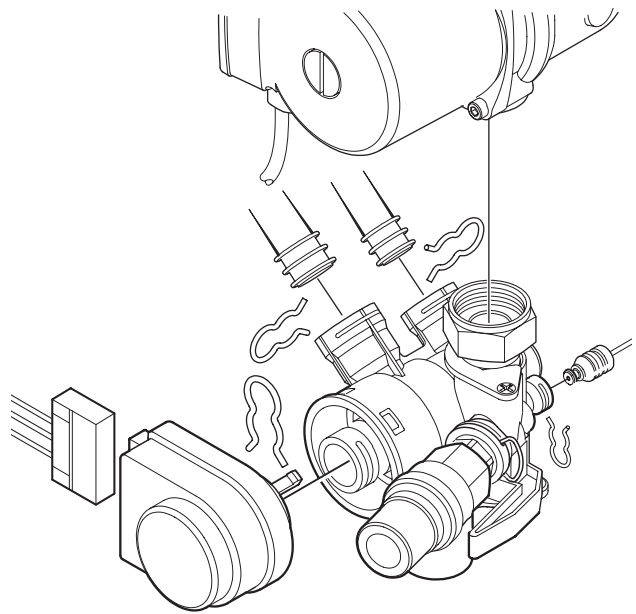


Fig. 58

9.3.4 3-way diverter valve

- ▶ Switch off the appliance.
- ▶ Disconnect appliance from the power supply.
- ▶ Turn off service cocks.
- ▶ Unplug connector from 3-way valve motor. Refer to fig. 59.
- ▶ Pull out retaining clip.
- ▶ Remove motor.
- ▶ Disconnect the relief valve drain.
- ▶ Disconnect the pressure gauge by withdrawing the clip and pulling out the capillary head.
- ▶ Undo pipe unions by withdrawing the clips.

- ▶ Remove 3-way valve.



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Fig. 59

After refitting:

- ▶ Fill system, bleed and re-pressurise (see Installation Instructions).

9.3.5 3-way diverter valve motor

- ▶ Switch off the appliance.
- ▶ Turn off the service cocks.
- ▶ Unplug connector from 3-way valve motor. Refer to fig. 59.
- ▶ Pull out retaining clip.
- ▶ Remove motor.

9.3.6 Sensors

- ▶ Check that the appliance is electrically isolated.

Central Heating Flow Temperature Sensor – Item 36, fig. 2, 55

- ▶ Pull-off the connector.
- ▶ Release the sensor clip and withdraw the sensor.
- ▶ Apply heat transfer paste to the replacement sensor.

Safety Temperature Limiter – Item 6, fig. 2, 55

- ▶ Pull-off the connectors.
- ▶ Unscrew the sensor.

Flue Temperature Limiter – Item 9, fig. 2, 55

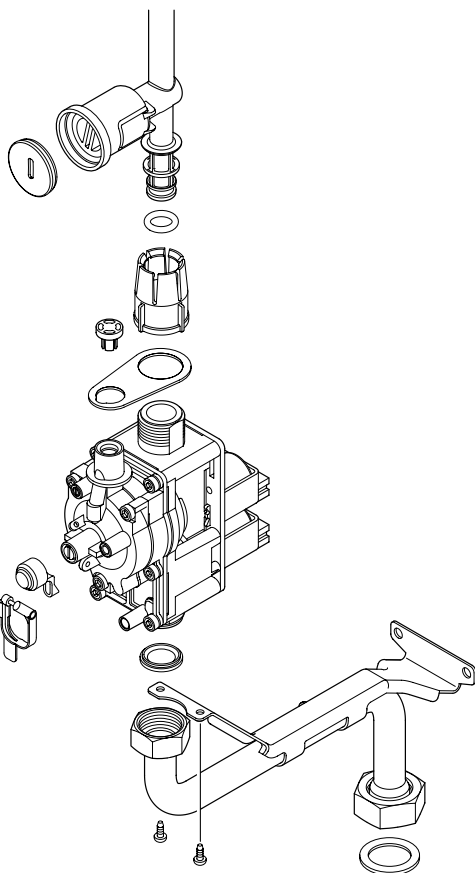
- ▶ Pull-off the connectors.
- ▶ Unscrew the sensor.

Domestic Hot Water Temperature Sensor – Item 6.1, fig. 2

- ▶ Check that the inlet water valve is closed and the domestic hot water circuit is drained.
- ▶ Release and pull-off the connector.
- ▶ Unscrew the sensor.

9.3.7 Gas Valve

- ▶ Check that the gas cock is turned off.
- ▶ Lower the control panel. Refer to fig. 58.
- ▶ Pull off the solenoid connections at the rear of the valve.
- ▶ Undo the union, within the inner casing, securing the valve to the gas/air tube. Refer to fig. 57.
- ▶ Remove the white plastic cap from the gas valve.
- ▶ Release the gas inlet union at the manifold assembly.
- ▶ Unscrew the two screws securing the gas valve assembly bracket to the back panel and withdraw the assembly.
- ▶ Transfer the bracket and inlet pipe assembly to the new gas valve.
- ▶ Check for gas soundness when the new gas valve has been fitted.
- ▶ Recheck the combustion performance as described in section 8.1.



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Fig. 60

9.3.8 Domestic Hot Water Heat Exchanger

- ▶ Refer to section 9.2.
- ▶ Use new seals when fitting the new heat exchanger.

9.3.9 Electrode assembly

- ▶ Refer to section 9.2.
- ▶ Use a new seal if the existing seal is damaged.

9.3.10 Pressure gauge

- ▶ Drain the appliance.
- ▶ Lower the facia. Refer to fig. 58.
- ▶ Twist the pressure gauge head anti-clockwise to release it from the casing. Refer to fig. 2.
- ▶ Disconnect the capillary head from the rear of the diverter valve by withdrawing the clip and pulling out the head. Refer to fig. 59.

9.3.11 Expansion vessel

- ▶ Drain the appliance.
- ▶ Undo the union connection at the base of the vessel. Refer to fig. 2.
- ▶ Unscrew the top and bottom fixing screws and remove the vessel.
- ▶ Set the pressure of the new vessel to that required by the system.

9.3.12 Pressure Relief Valve

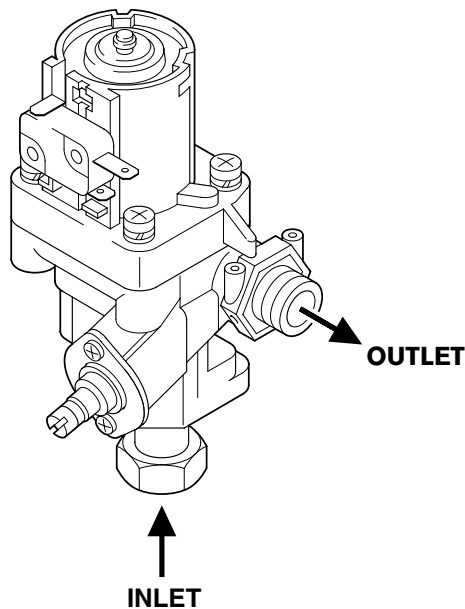
- ▶ Drain the appliance.
- ▶ Disconnect the drain pipe from the valve. Refer to fig. 30.
- ▶ Pull-out the clip securing the valve.
- ▶ Pull-out the valve.
- ▶ Ensure that the replacement valve is fully entered before fitting the clip.

9.3.13 Burner

- ▶ Refer to section 9.2.

9.3.14 Flow switch

- ▶ Shut the mains water inlet valve and drain the domestic hot water circuit.
- ▶ Pull-off the connectors from the micro-switch.
- ▶ Unscrew the inlet and union connection and remove the assembly.
- ▶ Reset the domestic hot water flow rate on the new assembly.



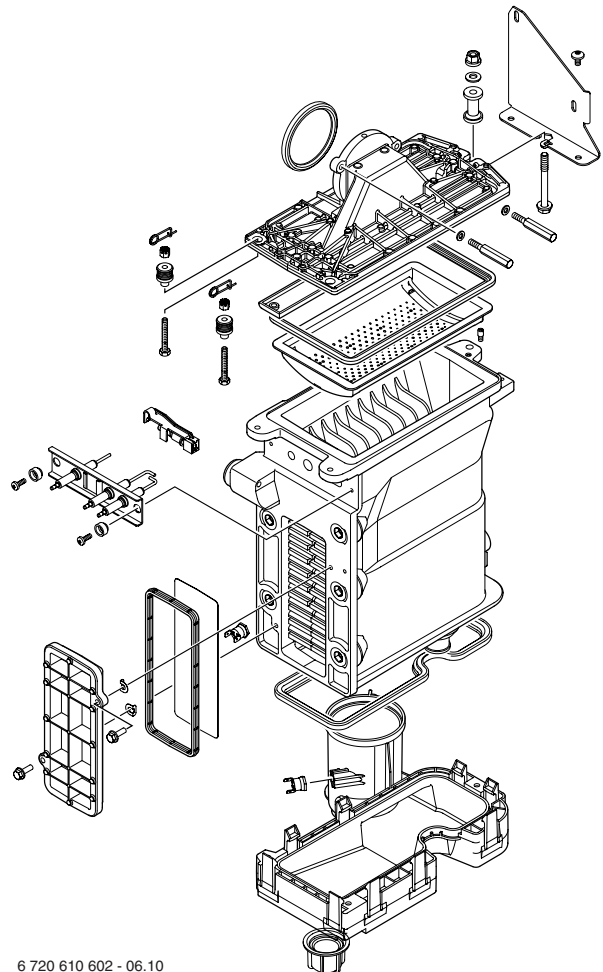
6 720 610 602 - 05.10

Fig. 61

9.3.15 Primary Heat Exchanger

- ▶ Drain the appliance.
- ▶ Check that the gas supply is turned off.
- ▶ Check that the appliance is electrically isolated.
- ▶ Remove the fan assembly complete with the gas/air tube and mixer assembly. Refer to section 9.3.2.
- ▶ Remove the burner. Refer to section 9.2.
- ▶ Disconnect the sensors. Refer to section 9.3.6.
- ▶ Undo the central heating flow union.
- ▶ Undo the top connection of the pump. Refer to fig. 57.
- ▶ Undo the grey plastic cap, next to the top pump connection at the base of the heat exchanger.
- ▶ Unscrew and remove the condensate trap. Refer to section 9.2.
- ▶ Unscrew and remove the two screws securing the heat exchanger top bracket to the rear panel.
- ▶ Lift up the flue duct, item 271, refer to fig. 2.
- ▶ Pull forward from the top and lift the heat exchanger from the casing.

- ▶ Transfer components, as necessary, to the new heat exchanger.
- ▶ Ensure that all the seals are in place and all of the connections are tight before re-commissioning the appliance.



6 720 610 602 - 06.10

Fig. 62

10 Appendix

10.1 Fault Codes

More detailed fault finding procedures are described in the Service Booklet for the Engineer number 7 181 465 347.

Display code	Description	Remedy
A1	pump has run dry	Check system pressure, add water and bleed system as necessary
A7	Hot water NTC sensor defective.	Check hot water NTC sensor and connecting lead for circuit breaks/short circuits.
A8	Break in communication	Check connecting lead to TR2
b1	Code plug not detected.	Insert code plug correctly, test and replace if necessary.
C1	Fan speed too low.	Check fan lead and connector, and fan; replace as necessary.
d3	Jumper 8-9 not detected.	Connector not connected, link missing, under-floor heating limiter tripped.
E2	CH flow NTC sensor defective	Check CH flow NTC sensor and connecting lead.
E9	Safety temp. limiter in CH flow has tripped.	Check system pressure, check safety temp. limiters, check pump operation, check fuse on pcb, bleed appliance.
EA	Flame not detected.	Is gas cock turned on? Check gas supply pressure, power supply, igniter electrode and lead, ionisation sensing electrode and lead, flue duct and CO2 level.
F0	Internal error.	Check electrical connector contacts, programmer interface module ignition leads are not loose; replace pcb if necessary.
F7	Flame detected even though appliance switched off.	Check electrode assembly, dry pcb. Flue clear?
FA	Flame detected after gas shut off.	Check gas valve and wiring to gas valve. Clean condensation trap and check electrode assembly. Flue clear?
FC	Text display not detected.	Check connecting lead between Text display and Heatronic, replace Text display if necessary
Fd	Reset button pressed by mistake.	Press reset button again
P1, P2, P3, P1...	Please wait, initialisation in progress.	24 V fuse blown. Replace fuse.

Table 20

10.2 Short parts list

Key	Description	Qty GC	Spare part number
1	Sensor - Flue gas temp.	1	8 722 963 858 0
2	Sensor - CH flow temp.	1	8 714 500 087 0
3	Sensor - DHW flow temp.	1	8 714 500 054 0
4	Control board pcb	1	8 748 300 495 0
5	Gas valve RE 30 HE Plus	1	8 747 003 516 0
5.1	Gas valve RE 35 HE Plus	1	8 747 003 515 0
6	Fan assembly	1	8 717 204 325 0
7	Fan washer	1	8 729 000 183 0
8	Expansion vessel	1	8 715 407 246 0
9	Relief valve	1	8 717 401 012 0
10	Electrode assembly	1	8 718 107 077 0
11	Electrode lead	1	8 714 401 999 0
12	Pump	1	8 717 204 350 0
13	Pressure gauge	1	8 717 208 079 0
14	Burner skin seal	1	8 711 004 168 0
15	Transformer - facia	1	8 747 201 358 0
16	Flow switch	1	8 717 002 110 0
17	3-way diverter valve	1	8 717 010 062 0
18	Heat exchanger washer	1	8 710 103 153 0
19	Washer set Condensation Trap	1	8 710 103 154 0
20	Fuse set	1	8 744 503 010 0
21	Service set Water Valve	1	8 710 503 031 0
22	Domestic Hot Water Heat Exchanger	1	8 715 406 659 0
23	Text Display	1	8 747 208 103 0
24	Primary heat exchanger	1	8 715 406 615 0
25	Diaphragm	1	8 715 505 801 0

Table 21

10.3 Heating/hot water output settings R 30 HE N.G.

Display code	Heat output, kW	Heat input, kW	Natural gas G20 Gas vol. flow rate (l/min at $t_V/t_R = 80/60^\circ\text{C}$)
30	9.1	9.2	16.0
40	12.1	12.2	21.4
50	15.1	15.3	26.7
60	18.1	18.3	32.0
70	21.1	21.4	37.4
80	24.2	24.4	42.7
90	27.2	27.5	48.0
100	30.2	30.5	53.4

Table 22

10.4 Heating/hot water output settings R 30 HE L.P.G

Display code	Propane	
	Heat output kW	Heat input kW
40	12.1	12.2
50	15.1	15.3
60	18.1	18.3
70	21.1	21.4
80	24.2	24.4
90	27.2	27.5
100	30.2	30.5

Table 23

10.5 Heating/hot water output settings R 35 HE N.G.

Display code	Heat output, kW	Heat input, kW	Natural gas G20 Gas vol. flow rate (l/min at $t_V/t_R = 80/60^\circ\text{C}$)
30	11.1	11.3	19.7
40	14.9	15.0	26.3
50	18.6	18.8	32.8
60	22.3	22.5	39.4
70	26.0	26.3	45.9
80	29.7	30.0	52.5
90	33.4	33.8	59.1
100	37.1	37.5	65.6

Table 24

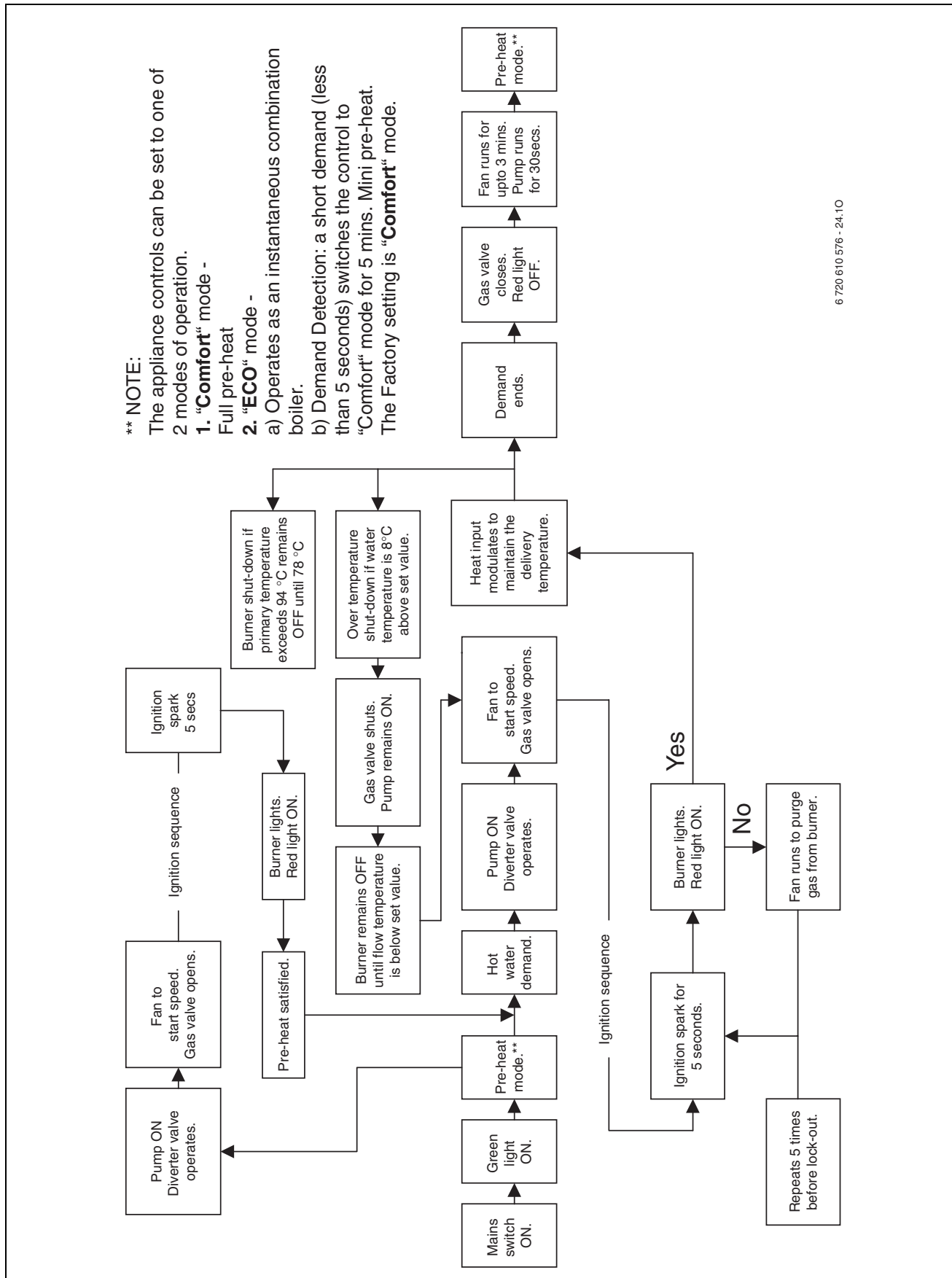
10.6 Heating/hot water output settings R 35 HE L.P.G

Display code	Propane	
	Heat output, kW	Heat input, kW
40	14.9	15.0
50	18.6	18.8
60	22.3	22.5
70	26.0	26.3
80	29.7	30.0
90	33.4	33.8
100	37.1	37.5

Table 25

10.7 Operational Flow diagrams

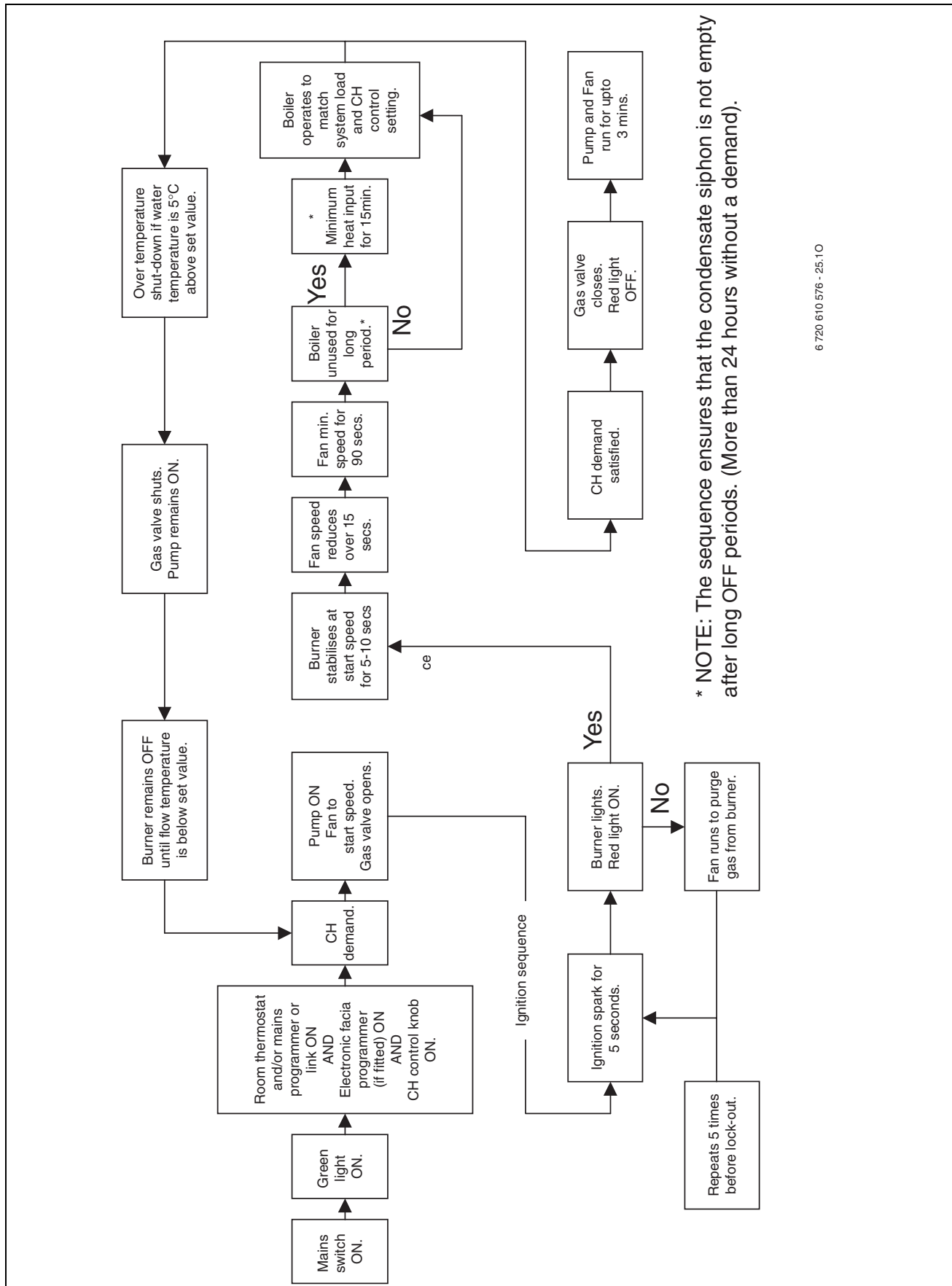
10.7.1 Domestic hot water function



6 720 610 576 - 24.10

Fig. 63

10.7.2 Central heating function



6 720 610 576 - 25.1 0

Fig. 64

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